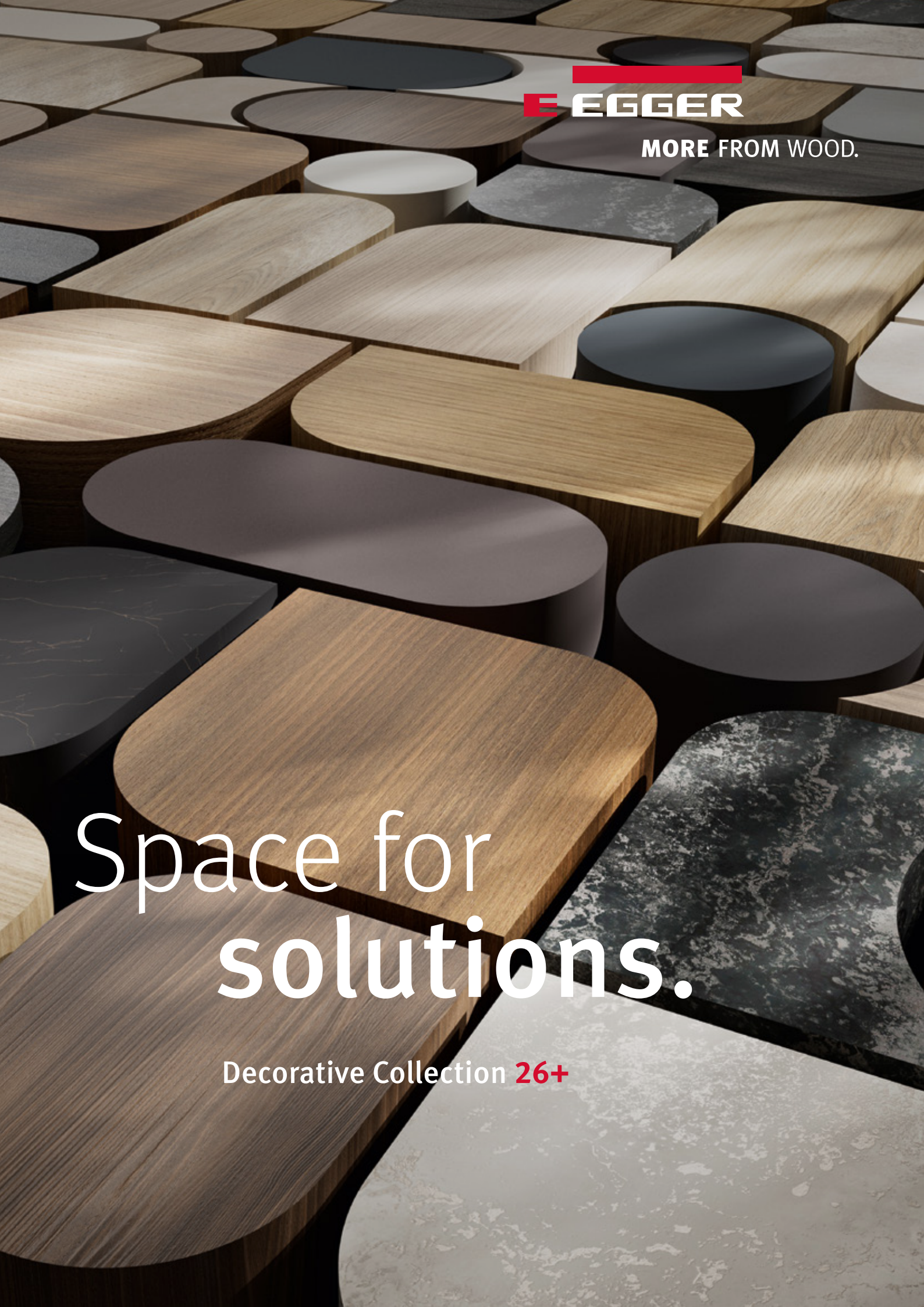
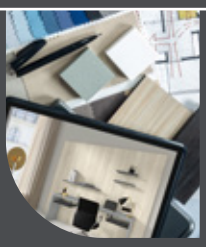

EGGER
MORE FROM WOOD.
Space for
solutions.
Decorative Collection 26+

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Space for **solutions.**

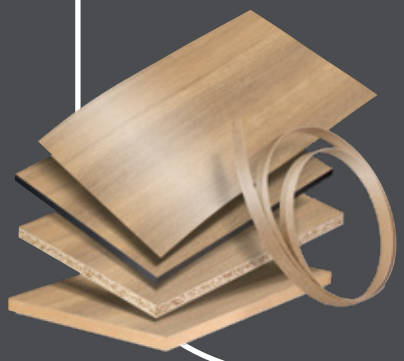
Bring projects to life to your customers' complete satisfaction with our carefully selected range of new **on-trend and authentic decors, as well as functional wood-based materials and helpful digital services included in the Decorative Collection 26+**. Design not only furniture and rooms, but your success too. Trust us as your **reliable partner** – because we make **room for solutions!**



All our shown and mentioned decors are reproductions.

The Decorative Collection 26+ at a glance

- Over 360 decor and texture combinations
- 220 decors for decorative boards in matching materials: **18 new decors,** including in the on-trend **beige colour range,** as a uni or material decor, as well as new **wood reproductions with a linear look**
- 65 PerfectSense® decor/texture combinations: **10 new decors**, a harmonised colour concept with **25 uni decors** and the **improved surface quality** of the lacquered uni decors on chipboard core, as well as the **PerfectSense Ambiance product innovation**
- 85 worktop decor-texture combinations: 12 new introductions as well as two new edged worktop models with a thickness of 20 mm
- Newly developed surface: the all-over wood pore **ST17 Omnipore Oiled** with a very low gloss level
- The new **repeatless decor H1316 ST17 Bookmatch Oak** for an even more natural wood effect in large-area applications
- **Four new decors in landscape format** in the laminates product range in door sizes
- **18 new decors** in the edging range, including four in the accent edging segment and one endgrain edge



With the tried-and-tested **decor and material combination**, you make no compromises when it comes to design and quality. Our entire range of decors is available to you on a variety of **core boards and laminates**. We also offer you **edging solutions** that are perfectly matched to the decor, texture and gloss level of the respective surface. Or you can create visual design highlights with our selection of accent edging.

Discover the entire Decorative Collection 26+ with all the new introductions.

to.egger.link/decorative-collection

Space for **your service experience.**

Our services support you at every stage – from consultation to planning. The range of practical functions ensures a seamless link between the analouge and digital worlds

Decorative Collection app

A new feature in our app is the integrated comparison function, which allows you to easily compare decors. The familiar scan function instantly shows you all decors in full view, information on availability and sample ordering.

to.egger.link/app

Product availability

With our digital availability guide, you have all availability information quickly to hand anywhere and at any time. You can now access the information you need without logging in via the app or web version.

to.egger.link/availability-guide

Sample shop

We have updated and optimised our sample shop to make it more user-friendly and make ordering straightforward. You can easily order your chosen samples via our website or the app.

to.egger.link/shop-interior





Decor details

Get to know the decors of the Decorative Collection in detail. Explore a full board view, a 3D view and matching combination decors.

to.egger.link/decor-overview

Decor visualisation

Our decor visualisation gives you the opportunity to combine decors in application. This gives you a taste of the effect the decors have in the room.

to.egger.link/decor-visualisation

Decor data

In our myEGGER customer portal, you can download all decors from the Decorative Collection for use with planning programmes. This is how you design rooms in a fully personalised way.

to.egger.link/decor-data

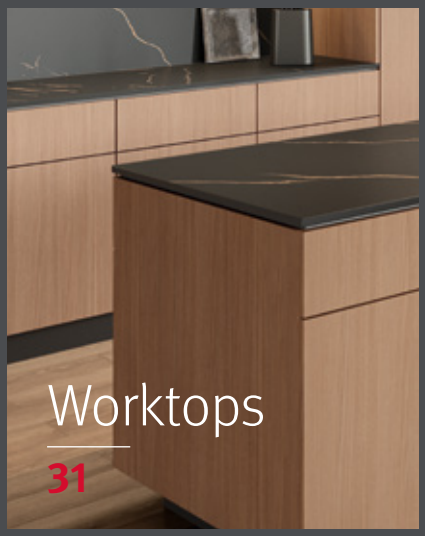
Products



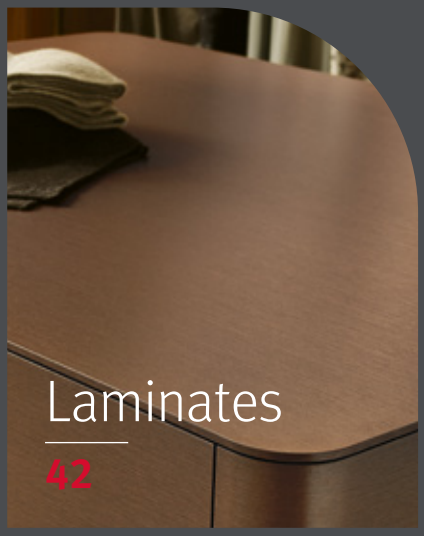
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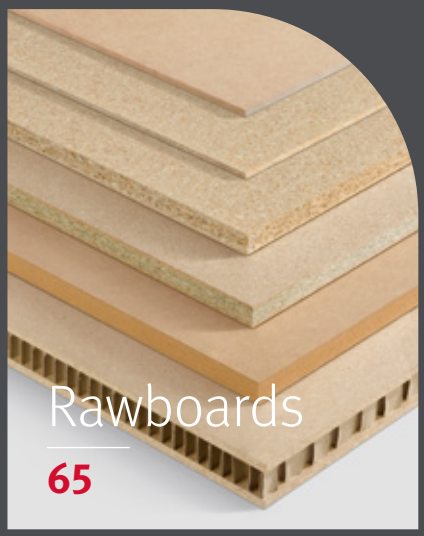
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EGGER PerfectSense® Lacquered Boards

EGGER PerfectSense® Lacquered Boards

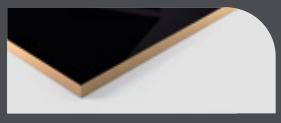
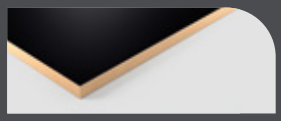
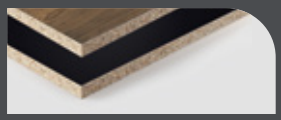
The high-quality EGGER PerfectSense Lacquered Boards with matt, matt-textured, partial-gloss or high-gloss surfaces impress with their visual perfection and appealing, natural feel.

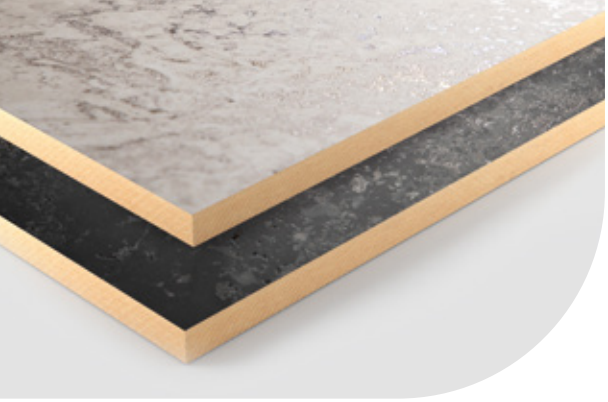
The surfaces upgraded with multiple layers of lacquer are excellently suited for use in the upmarket furniture segment and lend interior design an exclusive, sophisticated yet authentic character. Thanks to the variety of decors and surfaces, PerfectSense Lacquered Boards are versatile and flexible.

On the following pages you can find out more about the diversity of our PerfectSense lacquered board range.



Product overview

PRODUCT	APPLICATIONS	CHARACTERISTICS
EGGER PerfectSense Ambiance Lacquered MDF (PA)  Page » 12	• Frontals • Furniture body • Shelving • Office furniture	• Synchronised lacquer surface texture • Super-matt, velvety-warm lacquer surface with partial gloss effects • Anti-fingerprint property in the matt areas
EGGER PerfectSense Gloss Lacquered MDF (PG)  Page » 13	• Furniture frontals • Visible sides • Sliding door elements	• High-gloss lacquer surface • Special reflective nature and lustre • Exceptional surface calm
EGGER PerfectSense Matt Lacquered MDF (PM)  Page » 14	• Frontals • Visible sides • Sliding door elements • Office tables • Sideboards	• Super-matt velvety-warm lacquer surface • Anti-fingerprint property • Particular surface calm
EGGER PerfectSense Matt Lacquered Particleboard (TM, TM12, TM22, TM28, TM37)  Page » 15	• Frontals • Visible sides • Furniture body • Sliding doors	• Textured, matt and velvety-warm lacquer surface • Anti-fingerprint property



PRODUCT INNOVATION

EGGER PerfectSense® Ambiance Lacquered MDF

Matt surfaces are an integral part of modern interior design. PerfectSense Ambiance is the latest innovation in the PerfectSense product family.

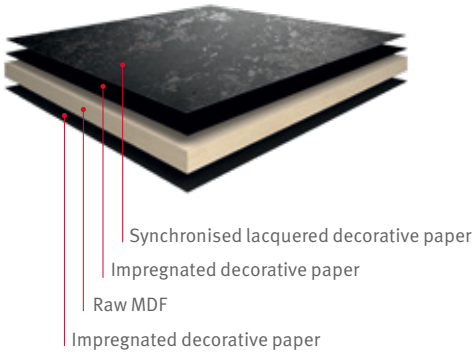
EGGER PerfectSense Ambiance Lacquered MDF impress with a visually and haptically synchronised lacquered surface whose partial gloss effects are perfectly matched to the respective decor image. This innovative combination makes stone effects appear particularly authentic and opens up new possibilities for exclusive designs.

» More information: to.egger.link/perfectsense-pa-mdf

BENEFITS

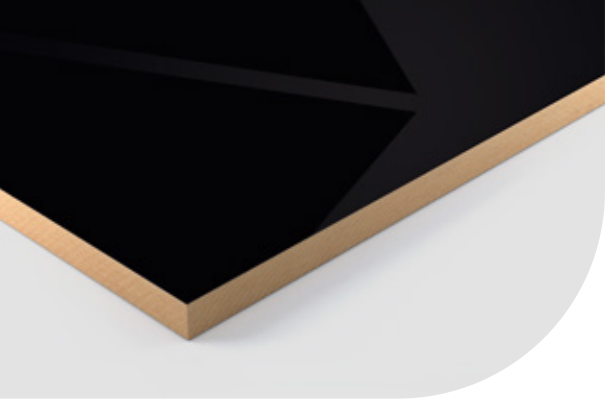
- Reduced cleaning effort thanks to anti-fingerprint properties in the matt areas
- Horizontal application options (except kitchen worktops)
- Optimised size
- Bacteria and germs are reduced by 99.9 % within 24 hours
- Decor and texture combination between PerfectSense Ambiance Lacquered MDF, PerfectSense Ambiance Laminates and PerfectSense ABS Edging

Product structure





For detailed information on the available decors and formats, please refer to the availability guide.
to.egger.link/availability-guide



EGGER PerfectSense® Gloss Lacquered MDF

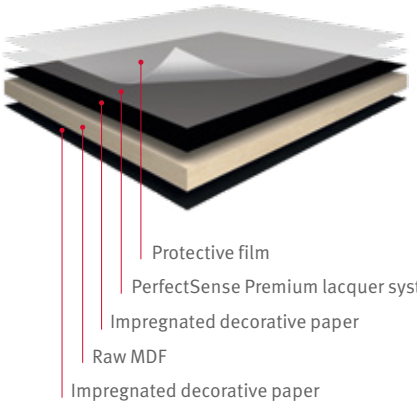
EGGER PerfectSense Gloss Lacquered Boards MDF impress with their special gloss and reflective nature. The innovative manufacturing process ensures high levels of resistance and a long service life of the surface. The homogeneous MDF core material has a positive effect on the properties of the high-end surface.

» More information: to.egger.link/perfectsense-pg-mdf

BENEFITS

- Particular surface calm
- Optimised size
- Bacteria and germs are reduced by 99.9 % within 24 hours
- Decor and texture combination between PerfectSense Gloss Lacquered MDF, PerfectSense Gloss Laminates and PerfectSense ABS Edging

Product structure





All our shown and mentioned decors are reproductions.



EGGER PerfectSense® Matt Lacquered MDF

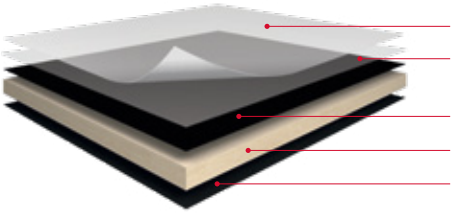
BENEFITS

- Reduced cleaning effort thanks to anti-fingerprint properties
- Horizontal application possibilities (except kitchen worktops)
- Optimised size
- Bacteria and germs are reduced by 99.9 % within 24 hours
- Decor and texture combination between PerfectSense Matt Lacquered Boards MDF, PerfectSense Matt Laminates and PerfectSense ABS Edging

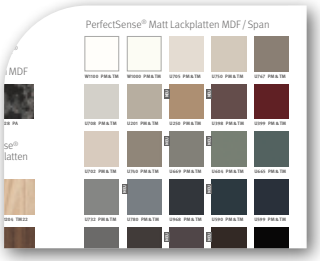
EGGER PerfectSense Matt Lacquered Boards MDF have a matt, velvety-warm look and feel and anti-fingerprint property. The innovative manufacturing process ensures high resistance and a long service life of the surface, which can also be used for horizontal applications, with the exception of kitchen worktops. The MDF core boards guarantee a particularly homogeneous surface with an exceptional feel.

» More information: to.egger.link/perfectsense-pm-mdf

Product structure



25 uni decors from the EGGER Decorative Collection are available in the PM and TM decor/texture combinations; **an overview of the uni decors can be found on page 70.**







U999 PM
Black



EGGER PerfectSense® Matt Lacquered Particleboards

EGGER PerfectSense Matt Lacquered Chipboards meet the ongoing trend towards matt design. They impress with their matt, velvety-warm and textured surfaces on recyclable particleboard cores.

PerfectSense Matt Lacquered Particleboards are available in the textures TM, TM12, TM22, TM28 and TM37.

Uni decors with the TM lacquer surface appear extremely elegant thanks to their low degree of gloss and are particularly suitable for the recommended vertical usage thanks to their anti-fingerprint properties.

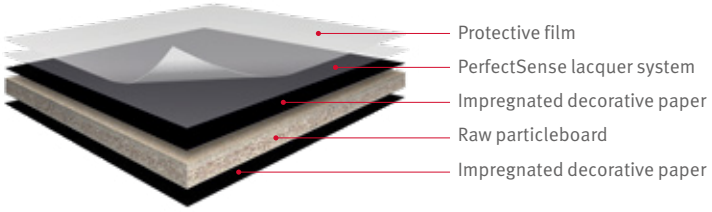
» More information: to.egger.link/perfectsense-matt-pb

BENEFITS

- Reduced cleaning effort thanks to anti-fingerprint properties
- Wood and material reproductions look even more natural thanks to the matt lacquer finish
- Optimised size
- Bacteria and germs are reduced by 99.9 % within 24 hours
- Decor and texture combination between PerfectSense Matt Lacquered Particleboards, PerfectSense Matt Laminates and PerfectSense ABS Edging



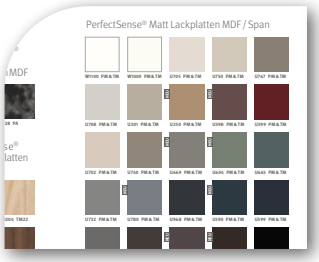
Product structure (TM)



New texture: PerfectSense® Matt TM

The new TM texture gives our EGGER PerfectSense Matt Lacquered Particleboards a velvety-warm surface with an even better feel. The innovative lacquer system ensures a particularly calm surface and an even, matt texture with anti-fingerprint properties.

25 uni decors from the EGGER Decorative Collection are available in the PM and TM decor/texture combinations; **an overview of the uni decors can be found on page 70.**

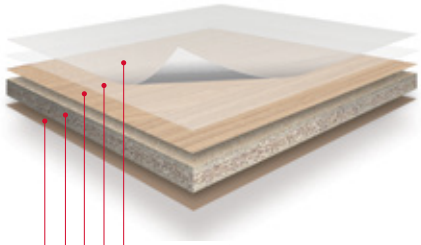


The lacquered surfaces with the TM12 and TM22 wood textures give wood reproductions a particularly natural character.

The PerfectSense Feelwood lacquered surfaces TM28 and TM37 are synchronised with the underlying woodgrain decor, giving PerfectSense Matt Lacquered Particleboards an extremely authentic look and feel.

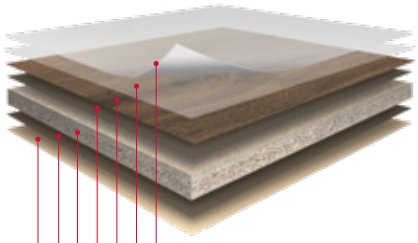


Product structure (TM12/TM22)

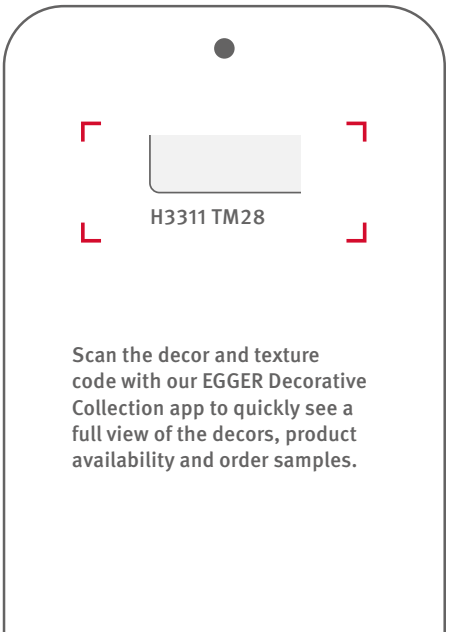


Protective film
PerfectSense lacquer system
Impregnated decorative paper
Raw particleboard
Impregnated decorative paper

Product structure (TM28/TM37)



Protective film
PerfectSense lacquer system
Impregnated decorative paper
Brown barrier paper
Raw particleboard
Brown barrier paper
Impregnated decorative paper



Scan the decor and texture code with our EGGER Decorative Collection app to quickly see a full view of the decors, product availability and order samples.

Download the app:
to.egger.link/app

Download on the App Store

GET IT ON Google Play

Processing Instructions for EGGER PerfectSense® Lacquered Boards

The following information is an abridged version. Detailed, up-to-date processing instructions are available online at to.egger.link/pi-perfectsense

Storage and climatisation

General instructions

EGGER wood-based materials should be stored and processed in a closed storage/workshop space with stable climatic conditions (T ≥ 10 °C at approx. 50–60% relative humidity). Storage and processing conditions should correspond to the climate of subsequent use.
To ensure optimal flat storage, it is necessary to avoid the following negative effects on the product during transport, storage and processing:

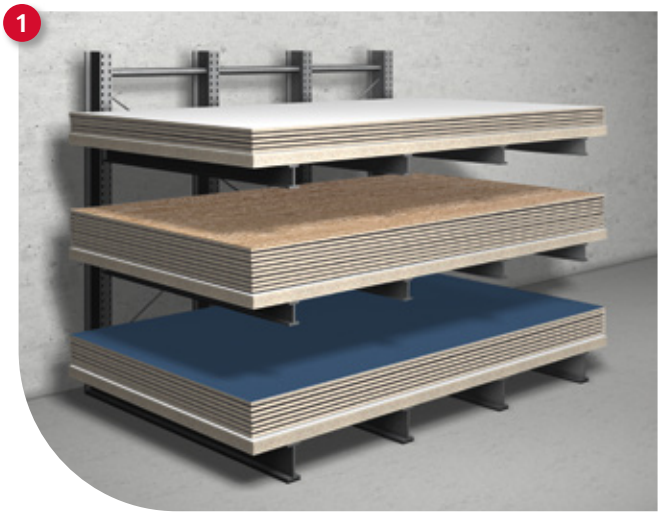
- Storage in the immediate vicinity of heating devices or other sources of heat
- Direct impact of heat radiation and direct sunlight (UV light outdoors)
- Uneven air conditioning with increased air humidity variation

Individual boards, as well as the stack's top and bottom boards, react faster to changing environmental influences (climate) than boards within stacks. Prior to installation/processing, PerfectSense Lacquered Boards should be sufficiently conditioned in the premises under the subsequent conditions of use. The information does not release the user/purchaser from their obligation to assess this material and the fabrication for suitability for the respective project conditions and purposes of use in a professional and proper manner. The continuous development of PerfectSense Lacquered Boards and changes in tool and machine technology may result in changes with regard to processing. We therefore recommend that you check this document against our website at:
to.egger.link/perfectsense

Instructions concerning the protective film

The protective film is not used for marking the workpieces and must remain on the entire surface during the processing procedure. In the case of PerfectSense Lacquered Boards, the protective film must be removed immediately after processing or installation, but no later than 5 months after the date of delivery, in order to ensure that the film can be removed without leaving any residue. Products with film must not be exposed to direct sunlight (UV radiation).

1

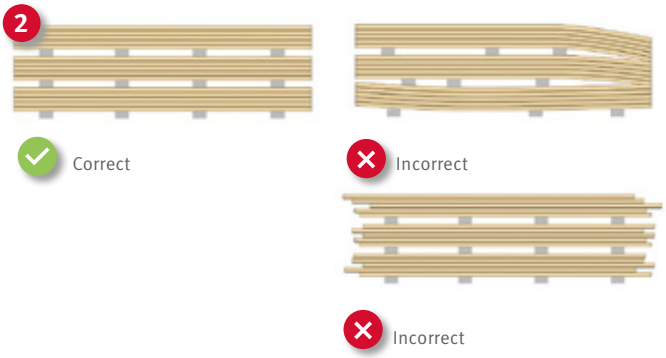


The stackingshould take place on a load-bearing and level surface (see figure 1). Joists should have a uniform thickness and their length should correspond to the width of the board stack. The distance between the joists depends on the thickness of the boards.

- Board thickness ≥ 15 mm: The distance must not be greater than 800 mm. In any case, at least 4 joists are recommended for half-format boards (l=2,800 mm).
- Board thickness ‹ 15 mm: The distance should be below 800 mm. As a rule of thumb, “distance = 50 * board thickness (mm)”.
- The maximum stacking height for high-gloss PerfectSense Lacquered Boards is 1.5 m.

To protect the board surfaces, always place the decorative tops of two boards against each other and/or use cover boards. If board stacks are subsequently fixed with steel or plastic straps, care must be taken to ensure adequate edge protection. This can be achieved with the help of special cardboard or by using cover boards. In the case of several stacks stored on top of each other, the joists must be placed in a vertical line underneath each other (see figure 2). Protruding boards in stacks of the same size should be avoided.

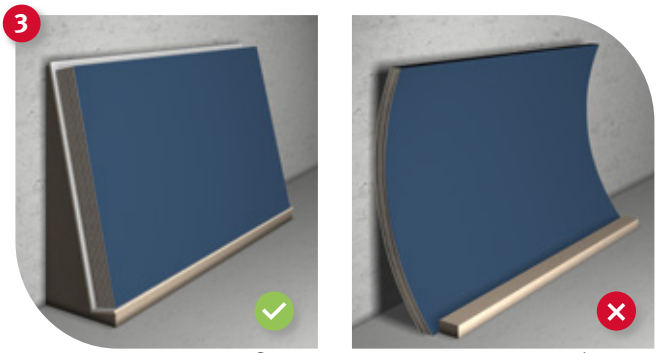
2



Vertical storage

Horizontal storage is always preferable to vertical storage because of its safety and better flatness. In the case of vertical storage, particular care must be taken to ensure that the boards are securely fixed. Closed storage racks, storerooms or shelves can be used to achieve adequate fixing. The storage compartments should not exceed a width of 500 mm. If open storage racks are used, the contact surface must have a minimum inclination of approx. 10°. In addition, only PerfectSense Lacquered Boards of the same format should be stored in open storage racks (see figure 3).

3

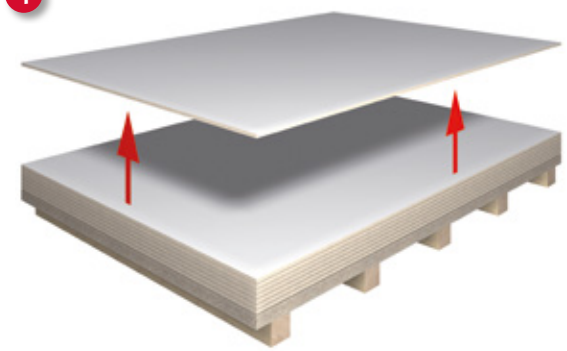


Correct Incorrect

Handling

After removing the packaging and before processing, check EGGER wood-based panels for visible damage. As a rule, anyone transporting and handling boards should wear Personal Protective Equipment such as gloves, safety shoes and suitable work wear. The boards must be lifted. The decor sides should never be pushed against one another or dragged over one another (see figure 4).

4



Tool recommendations

Detailed information regarding processing by milling, sawing and drilling can be found in the tool recommendations. These tool recommendations are based on various test series with the best machining results in cooperation with well-known tool manufacturers. Further information can be found at: to.egger.link/perfectsense-pm-mdf-downloads

Processing

Edging and sealing

In principle, lacquer surfaces used as table/work surfaces, frontals etc. are reliably protected by the coating against the penetration of moisture. Moisture and damp can still reach the core board, however, via unprotected edges such as cut-outs, butt joints, corner profiles, rear edges, drill holes, screw holes and mounts. Especially in the case of horizontal surfaces, the necessary and final sealing work must always be carried out during final assembly. EGGER edges (thermoplastic edges) are used to seal visible cut edges.

For concealed cut edges, sealing profiles and cross-linking sealing compounds made of silicone rubber, polyurethane and acrylic have proven their suitability. When using these materials, the manufacturer's instructions must be carefully observed!

Processing edging with protective film

For the processing of edging that is covered with a protective film to protect the surface, the use of commercially available mould release, cooling and cleaning agents is recommended. The mould release agent may be sprayed onto the first pressure roll or directly onto the boards and edging surface after covering the edge. If the protective film becomes loose during processing on cycle systems, it is recommended to check and clean the heads and use a lubricant to minimise friction between protective film and head. The protective film should only be removed upon final installation of the furniture, so as to protect the edge from external influences for as long as possible.

The PerfectSense ABS Edging is suitable for processing on cycle systems and on machining centres. Please note the general processing instructions for EGGER ABS Edging.

Important instructions for processing surfaces with deep textures and protective film

- The use of release agents in edge banding machines is not possible/necessary due to the protective film.
- The colour of the adhesive is ideally transparent or matching the decor.
- The amount of adhesive must be adjusted => the more adhesive escapes, the more difficult it is to clean the texture depths.
- Fine adjustment of the machining tools is necessary. In particular, the profile scraper must be set correspondingly lower than the keying in relation to the protective film.
- At best, the flat scraper is to be adjusted so that the protective film is cut back by 1–2 mm. This makes it possible to remove leaked adhesive with the cleaning brushes.
- Tools with an appropriate clearance angle are recommended.
- Manual reworking and especially cleaning may be necessary.
- Especially when using PU adhesives, the adhesive remaining on the surface must be removed promptly after edging with a suitable cleaning agent.

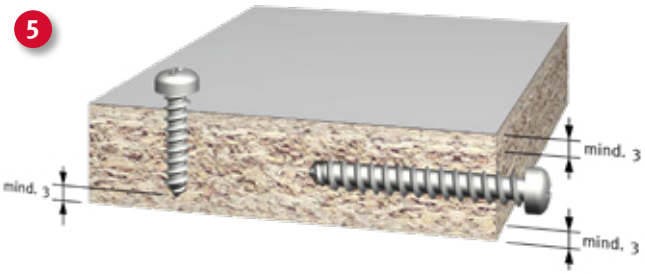
Further information on edging deep textures can be found in our Technical Data Sheet at:
to.egger.link/tl-deeptextures

Bonding

Bonding of EGGER wood-based materials must be carried out in such a way that dimensional changes are not hindered. To avoid stresses, only sufficiently conditioned boards may be bonded together. Prior to bonding, the boards have to be sanded, free of dust, grease and dirt, and pre-treated as necessary. Own attempts are recommended. Please be sure to follow the processing instructions of the adhesive manufacturers.

Point fixings

If fittings, worktop wall profiles, etc., are fastened to EGGER wood-based material surfaces, it must be ensured that the surface is pre-drilled in the area of the screw joint. The holes must be at least 1 mm larger than the screw diameter to prevent stresses building up in the material. With horizontal surfaces, it is also advisable to protect the inside of the screw hole with sealant before screwing.
Highly resilient joints such as corner and body joints, for example, can be reinforced by combining bonding and fasteners, tongues or grooves.
It should be noted that a residual material thickness of 3 mm is taken into account for screw joints parallel to the edge or to the top or bottom of the board (see figure 5).



Flat screw joint

Surface screw joints with trough holes must have sufficient clearance to compensate for the dimensional movement resulting from temperature and humidity fluctuations. The diameter of the drill hole should be 2-3 mm larger than the diameter of the fastener. In this way, tension due to the dilation and shrinking movement resulting from changing climate conditions can be avoided.

Cut-outs, horizontal joints and board joints

As a rule, before machining, it is important to ensure that the board is securely in place so that no damage is caused by sawing, milling or drilling work. Especially narrow joining areas can break during machining due to improper storage. Furthermore, splinters can occur. The board cut-outs must also be secured so that they cannot fall out or break in an uncontrolled manner and thus cause personal injury or other damage.

Cut-outs must always be rounded off because corners with sharp edges adversely affect materials, causing them to crack. This applies in particular to kitchen back walls, furniture bodies, shelves, etc., where increased shrinkage stress occurs due to frequent heat exposure caused by drying. When using halogen lighting (built-in spots), it must be ensured that a continuous temperature load of 50 °C is not exceeded.
Horizontal corner joints of EGGER wood-based materials are made by mitre cuts on circular table saws or by milling using CNC routers or manual routers with the aid of templates.

Wall cladding

EGGER wood-based materials are suitable for use as interior wall cladding thanks to their characteristics (easy cleaning, numerous visual options). We recommend a minimum board thickness of 8 mm for such applications.
The substructure should be completely dry prior to applying the cladding. Always ensure sufficient rear ventilation. The material should not be exposed to trapped moisture.

Substructure and rear ventilation

EGGER wood-based materials must be fixed to a stable, corrosion-resistant and force-fit substructure, which safely absorbs the load of the wall cladding and ensures rear ventilation. In drywall constructions, the mount of the substructure as well as the wood-based panel must always be anchored to the stud framing. The selection of the fasteners has to be tailored to the substructure and the weight of the wall cladding. Different ambient conditions in front of and behind the elements can lead to warpage. For this reason, wall cladding with wood-based panels should always be executed with adequate rear ventilation, which allows for temperature and moisture balancing. Ventilation must be towards the room side.

A vertical battening generally allows air circulation, and where substructures run horizontally, adequate rear ventilation must be ensured through appropriate constructions. The substructure should be vertically plumb to allow stress-free mounting of the entire board surface. Suitable substructures are vertically arranged strips made of wood or aluminium, for example. The maximum spacing of the battens or the substructure depends on the board thickness. It is important to ensure that air inlet and outlet areas remain unobstructed so that air circulation is not impeded. Also ensure that the moisture of the surface to be panelled does not differ significantly from the moisture of the finished component.

Visible mechanical mount

The mounting is often done by means of screws on the substructure. Again, care must be taken to allow for sufficient expansion play. When using wood as a substructure, an EPDM tape is recommended for decoupling.

Invisible mechanical mount

The concealed mount of wood-based panels by hanging permits straightforward disassembly and appears more visually appealing in comparison to visible mounting methods. Removing the boards is quick and simple. Cables and pipework installed behind the elements are easy to reach. Another advantage is that the elements can be adjusted later on, depending on the chosen mounting system. Tension-free mounting of the elements is also possible. For all mounting methods that involve hanging, sufficient space must be allowed to raise and lower the elements. This air gap or “hanging space” remains visible as a shadow gap.

- **Hanging by means of sectional strips:** for this mounting method, a groove is cut into the horizontal substructure to hold the rebate rail attached to the wall element. For ease of fitting, the tongue of the rebate rail should be thinner than the groove. The rebate rails on the wood-based panels should not extend across the entire element width but should be interrupted to allow vertical air circulation. Rebate rails made of plywood or metal Z-profiles can be used without issues. If it is not possible to securely screw thin wood-based panels, they can also be glued.

- **Hanging by means of metal hardware:** systems with metal hardware are also offered for mounting wall elements. The chosen system must be used according to the recommendations of the manufacturer in order to ensure secure installation.

Invisible glued mount

The mount of wood-based panels can also be carried out by bonding using an adhesive system on a non-positively fastened substructure. When using wood as a substructure, it is necessary to apply a primer as a preliminary step to ensure secure adhesion and moisture decoupling. Please observe the processing instructions of the adhesive manufacturer.

Recommended approaches to cleaning and usage

As a general rule, soiling and spilled substances such as tea, coffee and wine, etc., should be cleaned up immediately, because the longer the amount of time to take effect, the more cleaning effort is required. When cleaning is necessary, mild agents should be used. Cleaning agents must not contain any abrasive components, as they may adversely affect the gloss level or scratch the surface.

These recommendations apply in particular to matt surfaces in combination with dark decors, which are captivating in their look and feel but make traces of use appear more pronounced.

» The latest version of all PerfectSense Lacquered boards processing instructions can be found at: to.egger.link/pi-perfectsense

All our shown and mentioned decors are reproductions.



EGGER Decorative Boards



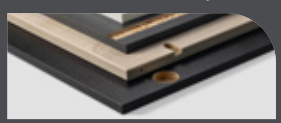
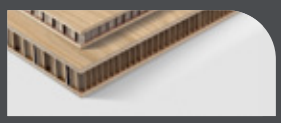
EGGER Decorative Boards

EGGER Decorative Boards offer a well-balanced variety of decors with surface textures matched to the latest trends. The wide selection of core materials, combined with the option of different coating structures, enable customised solutions for your furniture construction and interior design projects.

Decorative boards offer an appealing look and feel that very closely replicate real materials. At the same time, they combine the practical advantages of a laminated board. They are characterised by excellent surface properties and are easy for fabricators to process with tools.

On the following pages, you can find out more about the many variants and possible applications of our decorative boards.

Product overview

PRODUCT	APPLICATIONS	CHARACTERISTICS
EGGER Decorative Particleboards P2  Page » 24	• Classic furniture and interior design (furniture frontals, furniture bodies, wall cladding, tabletops with moderate stress exposure)	• Long lasting beautiful surfaces • Lightfast • Resource-saving
EGGER Decorative Particleboards P3  Page » 24	• Furniture and interior design in humid conditions such as bathroom furniture, partition walls for swimming pool changing rooms, shelves in washrooms	• Resistant to moderate moisture
EGGER Decorative MDF ST  Page » 25	• High-quality furniture frontals • Shelf bottoms • Wall cladding	• Easy profiling • High transverse tensile strength and edge stability • Low swelling behaviour
EGGER Decorative Multilayer Particleboards P2  Page » 26	• Highly stressed areas of application in the contract sector such as office furniture, libraries, hotel room furniture, counters, nursery furniture, applications with larger span widths	• Increased flexural rigidity • Higher impact resistance • Improved fatigue strength for shelves
EGGER Furniture Components  Page » 26	• Furniture and interior design • Specific projects, e.g. retirement homes, hospitals	• Large range of decors with a variety of core boards • Optimal bond between surface and edge • Customised production
EGGER Decorative Lightweight Boards  Page » 27	• Tabletops and worktops • Internal doors • Sliding doors • Caravan interior design • Trade fair construction • Shopfitting	• Low specific weight » easy handling • Sandwich construction » high mechanical strength



Surfaces for every day

Lightfast

» Furniture and interior design with long-lasting beautiful surfaces
» Allows for an unobtrusive replacement of damaged elements if necessary, as well as later expansions in the same design

Hygienic and sealed surface

» No special maintenance necessary
» Easy to clean

Resistant surface

» Easy processing
» Less expensive to manufacture and maintain than real materials
» More resistant to scratches and stains than veneered surfaces

Ready-to-use surface

» No oiling, staining or other protective measures necessary

Safety

» Surface properties (such as abrasion and scratch resistance) in accordance with EN14322
» Compliant with the requirements for formaldehyde emissions according to the European REACH Regulation as well as to the TSCA regulation in the USA

Good stability

» More dimensionally stable than solid wood

Antimicrobial surface properties

in accordance with ISO 22196 (= JIS Z 2801)

» Germs, bacteria and viruses are reduced by 99.9% on the hygienically sealed and closed surface within 24 hours
» Extended area of application in furniture and interior design (highly frequented public areas such as doctors' surgeries, hospitals, nurseries)



EGGER Decorative Particleboards

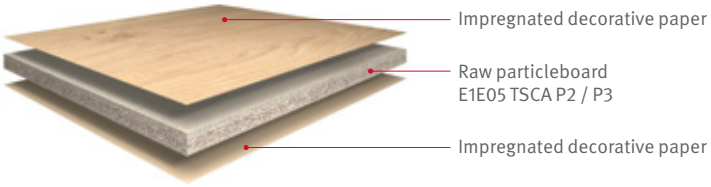
EGGER Decorative Particleboard in E1E05 quality is an excellent choice for applications in furniture construction and interior design. Particleboards coated on both sides with impregnated decorative paper serve as a core material. They fulfil both aesthetic and functional requirements.

» More information: to.egger.link/decorative-pb

BENEFITS

- Stable three-layer construction
- Available with P2 or P3 core board
- Conserves resources thanks to the use of recycled materials
- Compliant with the requirements for formaldehyde emissions according to the European REACH Regulation as well as to the TSCA regulation in the USA

Product structure



to.egger.link/availability-guide





EGGER Decorative MDF

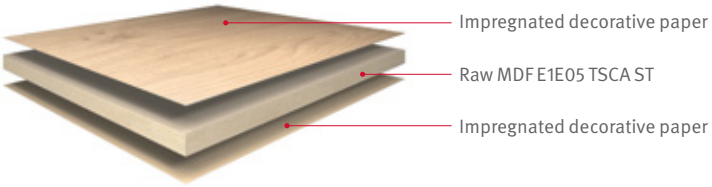
Decorative MDF combines the high physical properties of EGGER MDF with the decor variety of the Decorative Collection 26+. Its homogeneous product structure is ideal for milling and profiling shelves, wall cladding or furniture frontals. MDF E1E05 ST is laminated on both sides with impregnated decorative paper.

» More information: to.egger.link/dekorative-mdf

BENEFITS

- High transverse tensile strength and edge stability
- Uniform density
- Easy profiling
- Ideal for surface milling
- Compliant with the requirements for formaldehyde emissions according to the European REACH Regulation as well as to the TSCA regulation in the USA

Product structure







BENEFITS

- Higher coating thickness on both sides, resulting in increased impact resistance and flexural rigidity
- Ideal for heavy-duty applications in the contract sector

EGGER Decorative Multilayer Particleboards

Thanks to their increased laminated thickness on both sides, multi-layer laminated particleboards are suitable for heavy-duty vertical and horizontal applications in furniture construction and interior design. The overall thickness of the board increases by 0.6 mm (0.3 mm/side) or 1.2 mm (0.6 mm/side) depending on the product structure.

» More information: to.egger.link/decorative-ml-pb

Product structure





BENEFITS

- Lot size according to requirements
- Core material optimised according to its future usage
- No unforeseen waste
- Consistent design with materials from one source

Furniture Components

Our focus in the area of furniture components is on a wide-ranging, contemporary production range, manufactured on systems with the latest production technology. You choose from our complete range of parts which covers simple body elements through to high-quality frontals and complex free-form parts. Combined with our offer of consulting, planning and implementation, we make furniture components tailored to your wishes.

You can enjoy the greatest possible flexibility by using different core materials such as EGGER Particleboards, MDF and EGGER Lightweight Boards for directly coated or laminated parts. The processing of EGGER PerfectSense Lacquered Boards and Compact Laminates completes our range of furniture components. For elements with increased demands on hygiene or a slim design, we offer compact laminates that are already processed.

» More information:to.egger.link/components



EGGER Decorative Lightweight Boards

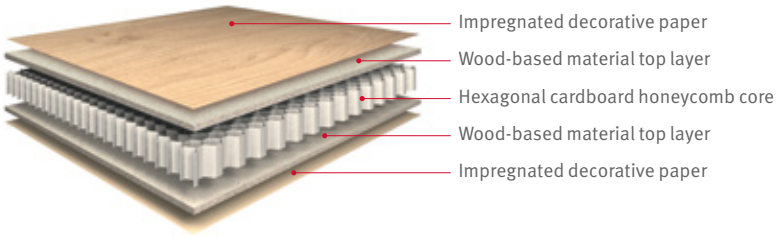
Lightweight materials play an important role in furniture construction and offer advantages for fabricators and end users: low weight, high mechanical strength, flexible application options, maximum design flexibility and economical use of the raw materials used.

» More information: to.egger.link/decorative-lightweight

BENEFITS

- Light and stable
- High bending strength
- Better utilisation of transport capacities ⇢ reduced logistics costs

Product structure





Processing Instructions for EGGER Decorative Lightweight Boards

In addition to the basic information provided, you will find more detailed processing instructions and technical data sheets on our website at to.egger.link/pi-lightweight-boards

Processing possibilities

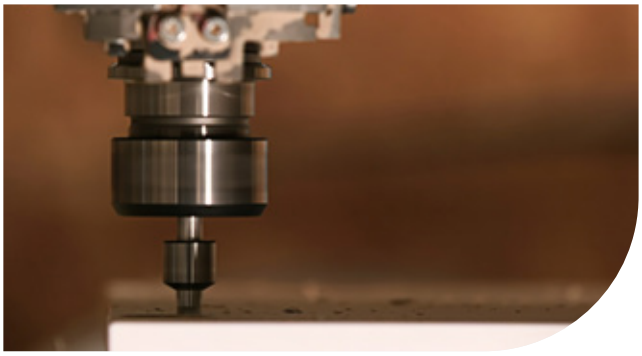
Cut-to-size

When cutting EGGER Lightweight Boards on horizontal sizing machines with pressure beams and pushers with clamping jaws, the pressure exerted by the jaws must be reduced. Alternatively, blocks should be used to distribute pressure more evenly in the area of the chucks. The maximum compressive rigidity of decorative lightweight boards is 0.15 N/mm² (1.5 kg/cm²). Chips occasionally fall into the honeycomb core during cutting. They should be removed before edging the boards.



Drilling and milling

Decorative lightweight boards can be drilled and milled like conventional wood-based panels.



Edging

The majority of decorative lightweight boards can be edged without an additional base. Boards with an 8 mm top layer can be directly edged up to a board thickness of 50 mm. ABS Edging with a thickness of 2 mm or more is suitable for edging without a base.

All conventional edging machines are suitable for edging. The contact pressure of the mould milling unit must therefore be reduced from 2 kg/cm² to 1.5 kg/cm².

In order to meet the high demands of processing lightweight boards of any kind, especially frameless lightweight boards, the Thin MDF HD support edge was developed with a standard thickness of 2 mm.

It forms the basis for the problem-free application of decor edging and supports the outer layers of the lightweight boards against each other along the edge. In this way, smooth machine processing can also be guaranteed for frameless lightweight boards with top layers of less than 8 mm and a board thickness of more than 25 mm.



Covering

EGGER Raw Lightweight Boards are ideal as a core material for laminates and veneers.



» The versions on these pages are an abridged version. Detailed, always up-to-date processing instructions can be found online at to.egger.link/pi-lightweight-boards

EGGER Decorative Lightweight Boards	Frameless	Framed
Veneering	Max. press temperature: 90°C Max. press duration: 3 min. Max. specific press pressure: 1.5 kg/cm²	Max. press temperature: 80°C Max. press duration: 3 min. Max. specific press pressure: 3 - 5 kg/cm²
Covering with laminate	Max. press temperature: 70°C Max. press duration: 3 min. Max. specific press pressure: 1.5 kg/cm²	Max. press temperature: 70°C Max. press duration: 3 min. Max. specific press pressure: 3 - 5 kg/cm²

Cut-to-size applications with frames

Lightweight board cut-to-size pieces with pre-inserted raw particleboard or MDF frame (two- or four-sided) in 10, 38 or 65 mm widths can be directly profiled, postformed or edged.

Lightweight boards with frame

Inserting frames and blocks along the edges of the board provides benefits:

- additional screw strength
- improved flexural rigidity
- use of concealed fittings such as shaped springs, dowels or connecting fittings

Depending on the application, 2- or 4-sided frames can be glued in. We recommend milling out 1.5 mm of the 8 mm thick top layers on the 38 mm board to remove the honeycomb core and any glue residue from the top layers. This provides a smooth, clean surface for gluing the frame in place and ensures that the frame fits securely against the 1.5 mm recess.

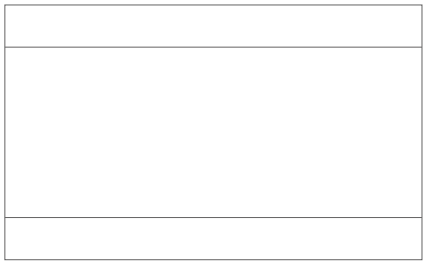
Suitable materials are wood-based materials such as particleboard and MDF, or knot-free, dried solid wood.

Installation of frames





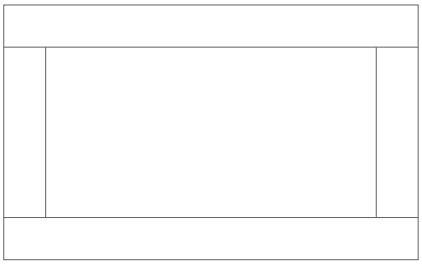
Possible structures with frames



Frame on 2 sides, lengthwise



Frame on 2 sides, crosswise



4-sided frames

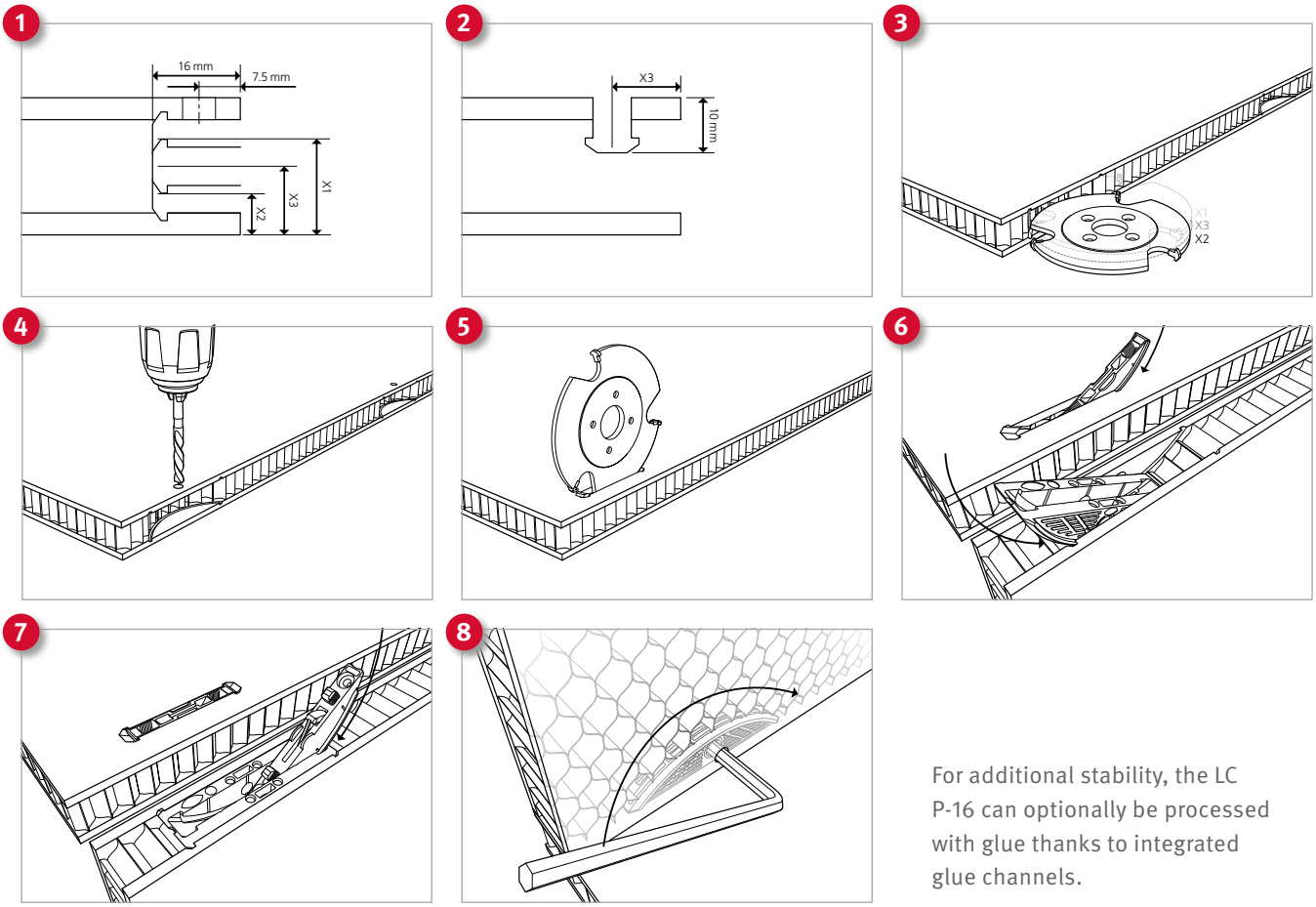
Use of Fittings in Lightweight Boards

Lamello LC P-16 lightweight connector

The LC P-16 is a connector that combines the advantages of lightweight construction with the efficient and aesthetic Clamex joint. Due to its width, the LC P-16 anchors itself in the surface layers and acts as an adapter into which a Clamex P-14 connector is inserted.



Machining with the Zeta P2 groove router or with the CNC machining centre:



For additional stability, the LC P-16 can optionally be processed with glue thanks to integrated glue channels.

» Further information
can be found on the Lamello product page:
lamello.com/at/produkte/p-system/lc-p-16

If you have any questions, please contact your responsible Lamello sales representative or write to: info@lamello.com

All our shown and mentioned decors are reproductions.



PerfectSense Ambiance Edged Worktops
F199 PA Black Ambiance Marble

EGGER Worktops



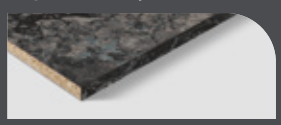
F128 PA
Black Ambiance Granite

EGGER Worktops

EGGER Worktops based on laminate surfaces or compact laminates are the highlight in any kitchen. Benefit from great design flexibility when planning your kitchen thanks to our wide range of decors, from white tones and uni colours to authentic wood and material reproductions. The texture, which is perfectly matched to the respective decor, gives the worktops a natural feel and highquality look.

On the following pages, you can find out more about the many different variants of our worktop range.

Product overview

PRODUCT	CHARACTERISTICS
EGGER Postforming Worktops  Page » 33	• Seamless laminate coating, starting on the surface and extending to the curves and the underside • Less maintenance compared to solid wood worktops • Lower weight and warmer to the touch than stone or marble worktops • Easier machining and processing, e.g. for trimming and cutting to size, and therefore more added value in-house
EGGER Feelwood Square Edged Worktops  Page » 34	• Synchronised pore surface makes the wood decors look authentically like real wood • Less maintenance compared to solid wood worktops
EGGER PerfectSense Matt Square Edged Worktops  Page » 35	• Super-matt look with a pleasant feel and anti-fingerprint characteristics • Enables impressive matt kitchen designs in combination with PerfectSense Lacquered Boards, Laminates and Edges
EGGER PerfectSense Ambiance Square Edged Worktops  Page » 36	• Visually and tactilely synchronised textured lacquer surface with a matt-gloss effect that perfectly matches the underlying granite or marble decor • Lower weight and warmer to the touch than stone or marble worktops • Attractively priced alternative to natural stone worktops
EGGER Square Edged Worktops  Page » 37	• Lower weight and warmer to the touch than stone or marble worktops • Attractively priced alternative to natural stone worktops • Caters to the trend for modern, thin worktops
EGGER Compact Laminate Worktops Black Core / Coloured Core  Page » 38/39	• Enables trend-orientated kitchens with particularly thin worktops • Can also be used in humid conditions • Ideally suited for undermount sinks in kitchens and bathrooms



EGGER Postforming Worktops

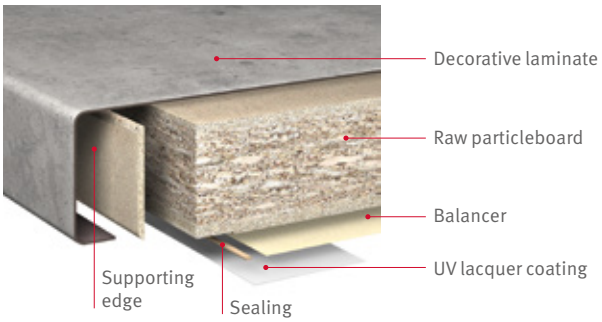
EGGER Postforming Worktops with a nominal thickness of 38 mm are the established and classic solution. Their enduring appeal is down to the lack of a joint, owing to the top surface continuing over the radii and underneath. On the front longitudinal edge, the thin particleboard support edge ensures improved surface calm.

» More information: to.egger.link/postforming-worktops

BENEFITS

- Large selection of uni decors, wood and material reproductions
- Lower weight and warmer to the touch than stone or marble worktops
- Less maintenance compared to solid wood worktops
- Easier machining and processing, e.g. for trimming and cutting to size, and therefore more added value in-house

Product structure



to.egger.link/availability-guide





EGGER Feelwood®
Square Edged Worktops

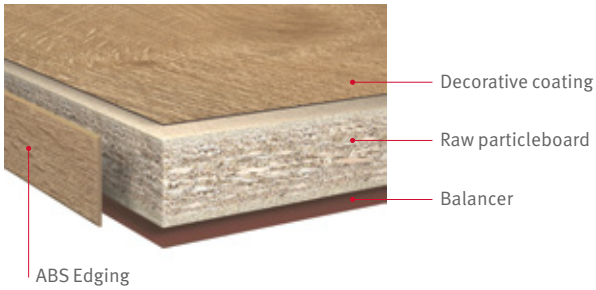
EGGER Feelwood Worktops in a nominal thickness of 38 mm get their natural look from the texture that runs synchronously with the decor image. The front longitudinal edge is edged with a 1.5 mm thick ABS edge that perfectly matches the woodgrain decor. A temperature- and vapour-resistant PUR hotmelt adhesive is used. Matching endgrain edges that are additionally available for the short ends can be applied to underline the natural appearance of the decors that can hardly be distinguished from solid wood.

» More information: to.egger.link/feelwood-worktops

BENEFITS

- Synchronised pore textures ST32, ST37 and ST40 make the wood decors look authentically like real wood
- Less maintenance compared to solid wood worktops

Product structure







EGGER PerfectSense® Matt Square Edged Worktops

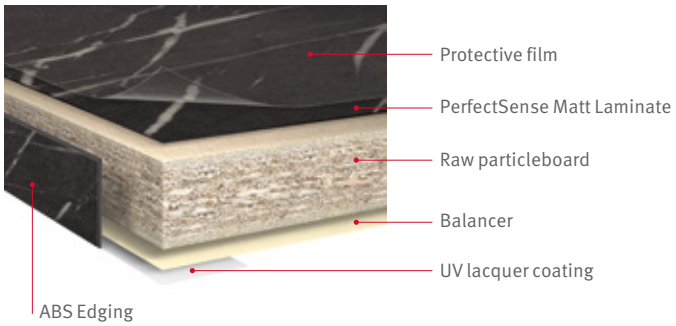
EGGER PerfectSense Matt Worktops in 38 mm nominal thickness are characterised by their super-matt look, pleasant feel and anti-fingerprint property. The front longitudinal edge is realised with a 1.5 mm thick ABS edging that perfectly matches the decor. A temperature and steam resistant PUR hotmelt adhesive is used. With this worktop, you can fulfil the trend for matt surfaces.

» More information: to.egger.link/perfectsense-pm-worktops

BENEFITS

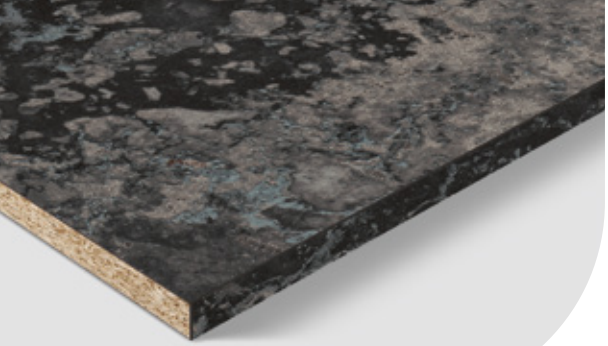
- Super-matt, velvety-warm surface with anti-fingerprint characteristics
- Enables impressive matt kitchen designs in combination with PerfectSense Lacquered Boards, Laminates and ABS Edging

Product structure









PRODUCT INNOVATION

EGGER PerfectSense® Ambiance Square Edged Worktops

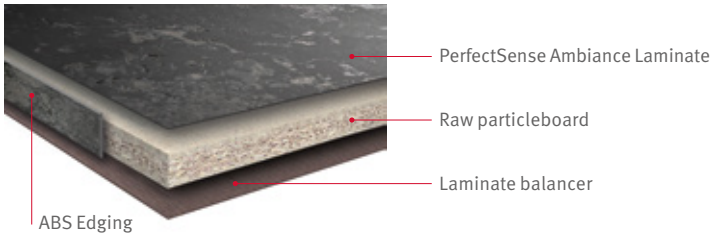
EGGER PerfectSense Ambiance Worktops impress with their visually and tactilely synchronised textured lacquered surface, whose matt-gloss effect is perfectly matched to the underlying granite or marble decor. In combination with the low nominal thickness of just 20 mm, this creates the impression of a natural stone worktop. The predominantly super-matt, velvety-warm surface also has anti-fingerprint characteristics. The front longitudinal edge is edged with a 1.5 mm thick ABS edge. A temperature and steam resistant PUR hot-melt adhesive is used.

» More information: to.egger.link/perfectsense-pa-worktops

BENEFITS

- Visually and tactilely synchronised textured lacquer surface with a mattgloss effect
- Lower weight and warmer to the touch than stone or marble worktops
- Easier machining and processing, e.g. for trimming and cutting to size, and therefore more added value in-house
- Attractively priced alternative to natural stone worktops
- Caters to the trend for modern, thin worktops

Product structure





F199 PA
Black Ambiance Marble



PRODUCT INNOVATION

EGGER Square Edged Worktops

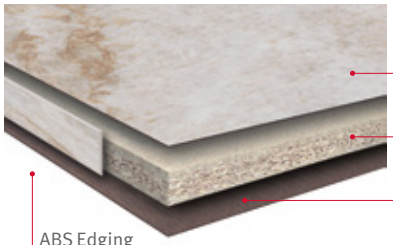
This worktop model with a nominal thickness of 20 mm impresses with its appealing natural stone look. There is a choice of attractive stone and marble decors to emphasise this impression. 1.5 mm thick ABS Edging is used on the front longitudinal edge, which is applied with moisture-resistant PUR Hotmelt.

» More information: to.egger.link/thin-square-edged-worktops

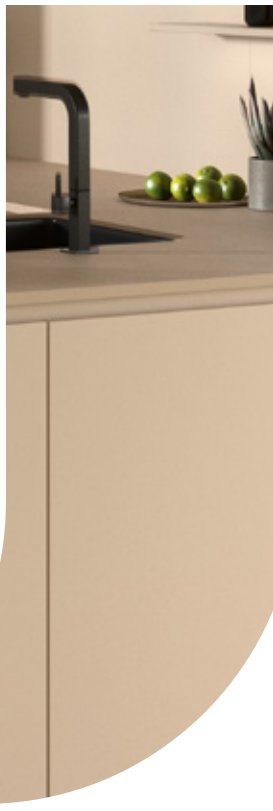
BENEFITS

- Lower weight and warmer to the touch than stone or marble worktops
- Easier machining and processing, e.g. for trimming and cutting to size, and therefore more added value in-house
- Attractively priced alternative to natural stone worktops
- Caters to the trend for modern, thin worktops

Product structure









EGGER Compact Laminate Worktops Black Core

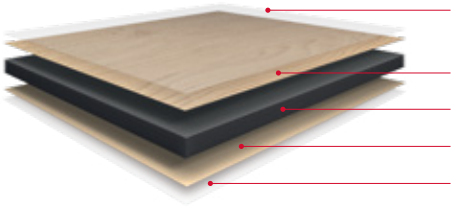
EGGER Compact Laminate Worktops Black Core are characterised by their moisture resistance and durability. They are supplied with bevelled milling on the top and bottom of the long edges. The black core colour underlines the modern design of these 12 mm thin worktops in the edge area.

» More information: to.egger.link/compact-worktops-black-core

BENEFITS

- Enables trend-orientated kitchens with particularly thin worktops
- Can also be used in humid conditions
- Suitable for undermount sinks in kitchens and bathrooms
- Time and cost savings thanks to pre-bevelled long edges

Product structure



Bevelled edges on the long sides





EGGER Compact Laminate Worktops Coloured Core

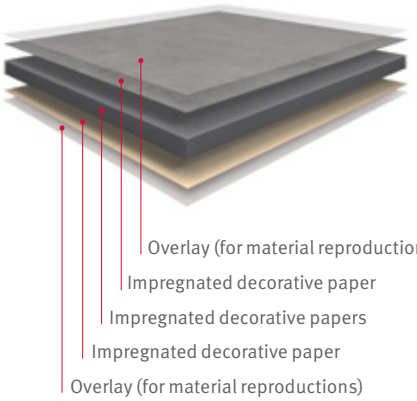
These compact laminate worktops impress with their white, light grey or dark grey core, which particularly emphasises the design of the 12 mm thin worktop in the edge area. The long edges also have bevelled milling on the top and bottom.

» More information: to.egger.link/compact-worktops-coloured-core

BENEFITS

- Thin worktop with coloured core
- Can also be used in humid conditions
- Ideal for undermount sinks in kitchens and bathrooms
- Time and cost savings thanks to pre-bevelled long edges

Product structure



Bevelled edges on the long sides





EGGER Worktops Accessories

Coordinated with the EGGER worktop models, you can obtain further products for customised additions and convenient installation.



EGGER Splashbacks

Splashbacks give the kitchen a modern, attractive look. The robust splashback is ideal for concealing an existing backsplash, is more straightforward to work with than glass and is available from storage in all EGGER Worktops Decors in the format 4,100 × 640 × 8 mm.

» More information: to.egger.link/splashbacks



EGGER Laminates

Laminates are also available for all worktop decors for vertical and horizontal applications.

» More information: to.egger.link/laminates



EGGER Laminates in Variable Length

For all Postforming, PerfectSense Matt and PerfectSense Ambiance Worktops as well as the only 20 mm thin, edged worktops, you can obtain laminates with matching decor and texture in variable length between 1,000 and 6,000 mm in 0.60 mm thickness. This allows rounded or curved furniture elements, both-sided decorative flanks, tables or furniture frontals to be complemented with the same decor and matching texture.

» More information: to.egger.link/laminates-variable-length



EGGER ABS Edging

Compact laminate worktops do not require additional edging.
For all other worktop models, we offer an edge solution perfectly matched to the decor in the format 24 or 43 × 1.5 mm and a roll length of 25 m. For Feelwood Worktops, edging with an endgrain look is also available.

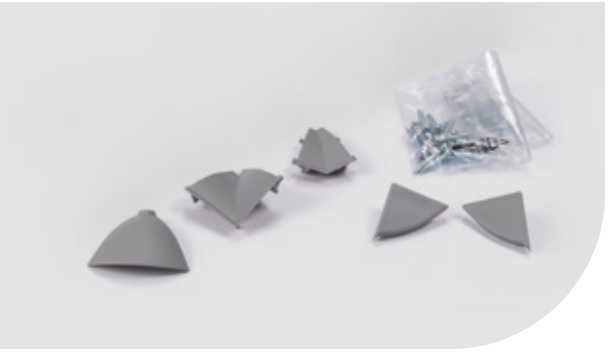
» More information: to.egger.link/abs-edging

» More information: to.egger.link//worktop-accessories



EGGER Worktop Wall Profiles

For Postforming and Feelwood Worktops, we offer matching worktop wall profiles in the format 4,100 × 25 × 25 mm.



EGGER Accessories set for worktop wall profiles

The accessories set, available from storage, is colour-matched to the worktop decors and sealing lips of the worktop wall profiles.
It includes internal and external corners, end caps and bolts for straightforward installation.



EGGER Worktop Connectors

These connectors are available in pairs for corner joints on the 12 or 20 mm thin EGGER Worktop models.



EGGER Sealing for Corner Joints

The sealing optimally protects the corner joint against the penetration of moisture. It is available in white, grey, brown and black for all worktop models.



EGGER Laminates

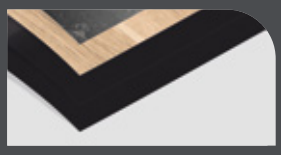
EGGER Laminates

EGGER Laminates combine decorative surfaces with high resistance. They are the ideal solution for vertical and horizontal surfaces subject to increased stress. As a mouldable material, this hard-wearing material also enables curved applications that would not be possible with real marble, for example.

Inspire your customers with creative ideas and outstanding design. On the following pages you can find out more about the wide range of applications for laminates.



Product overview

PRODUCT	APPLICATIONS	CHARACTERISTICS
EGGER Laminates / XL / variable length  Page » 44	• Tabletops and worktops • Rounded or curved furniture elements • Furniture frontals • Door elements • Wall cladding	• Large selection of decors for customised designs • Laminates XL with synchronised surface texture for a particularly natural look and feel • Reduced offcut thanks to laminates in variable length • Also available MED-certified for ship interiors
EGGER Laminates Coloured Core / PerfectSense Matt & Gloss Laminates Coloured Core  Page » 45	• Tabletops • Mitred furniture • Furniture frontals • Door elements • Shelves and side flanks	• Homogeneous, coloured core with a through-dyed look • Enables a virtually seamless look for mitred elements • In combination with solid wood inserts, an elegant edge look is created, e.g. for tables or doors • Laminates coloured core (without PerfectSense lacquer surface) are also available MED-certified for ship interiors
EGGER Laminates in Door Sizes  Page » 46	• Door leaf • Door lining (frame) • Decorative panelling	• Reduces costs thanks to favourable door sizes • Expands the scope for design, e.g. through material reproductions on the door
EGGER PerfectSense Matt / Gloss / Ambiance Laminates  Page » 47	• Table and worktops (only with PM and PA texture) • Rounded or curved furniture elements • Furniture frontals • Door elements • Shelves and side flanks • Wall cladding	• Super-matt, velvety-warm lacquer surface with anti-fingerprint properties (textures PM, TM12, TM22) • Visually and haptically synchronised textured lacquer surface with matt-gloss effect (texture PA) • High-gloss lacquer surface with special reflective nature and brilliance (PG texture) • Available in a decor and texture match with PerfectSense Lacquered Boards and PerfectSense ABS Edging



EGGER Laminates / XL / variable length

BENEFITS

Laminates
- Large selection of decors for customised designs
- Good postforming characteristics for curved or rounded furniture, also in stone looks

Laminates in variable lengths
- Reduced waste thanks to customised cutting
- Easier handling thanks to customised format

XL laminates
- Synchronised surface texture for a particularly natural look and feel
- Favourable cutting width

EGGER Laminates stand for the highest quality and versatility in furniture construction. The abrasion-, impact- and scratch-resistant surface is ideal for horizontal applications with increased stress. The large selection of decors, ranging from elegant wood and material reproductions to modern uni colours, enables a wide variety of versatile designs. MED-certified laminates for marine interior design are also available.

» More information: to.egger.link/laminates

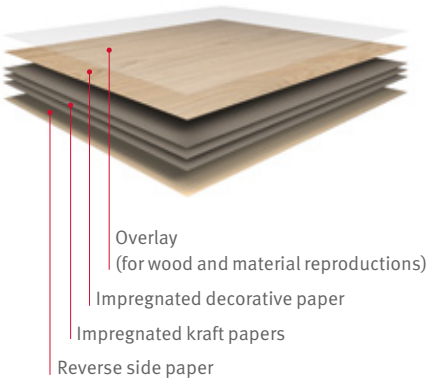
Variable-length laminates are available in all Postforming, PerfectSense and all 20 mm thin EGGER Worktop Decors in lengths between 1,000 mm and 6,000 mm with millimetre precision. This means that counters, breakfast bars, frontals, shelves or side panels can be added to the kitchen in a material-saving and cost-efficient way.

» More information: to.egger.link/laminates-variable-length

The surface texture of the **laminates XL** is synchronised with the underlying wood reproduction. The resulting look and feel can hardly be distinguished from solid wood or veneer. The 2,060 mm width also has advantages in terms of waste.

» More information: to.egger.link/laminates

Product structure



to.egger.link/availability-guide



EGGER Laminates Coloured Core / PerfectSense® Matt & Gloss Laminates Coloured Core

BENEFITS

- Homogeneous, coloured core with a through-dyed look
- Selected decors also available with a matt or high-gloss PerfectSense lacquer surface
- Enables a virtually seamless look for mitred elements
- In combination with solid wood inserts, an elegant edge look is created, e.g. for tables or doors

Laminates Coloured Core consist of several layers of a uni-coloured decorative impregnate. With mitred sales counters, reception counters or cubic elements, joints and butt edges are almost invisible. Laminates Coloured Core without a PerfectSense lacquer surface are also available MED-certified for application in marine interior design.

» More information:
to.egger.link/laminates-coloured-core
to.egger.link/laminates-pm-coloured-core
to.egger.link/laminates-pg-coloured-core

Product structure







EGGER Laminates in Door Sizes

Due to their resistant surface, laminates are ideally suited for the decorative design of interior doors, especially in public buildings, schools, hospitals, hotels and offices. All door laminates are available in common door size formats and the standard format. There is a choice of 104 decors, including 12 cross-grain wood reproductions.

Thanks to the decor and material combination, the decors can be ideally combined with EGGER Decorative Paricleboards and ABS Edging. This creates a perfectly coordinated interior design from the door to the furniture.

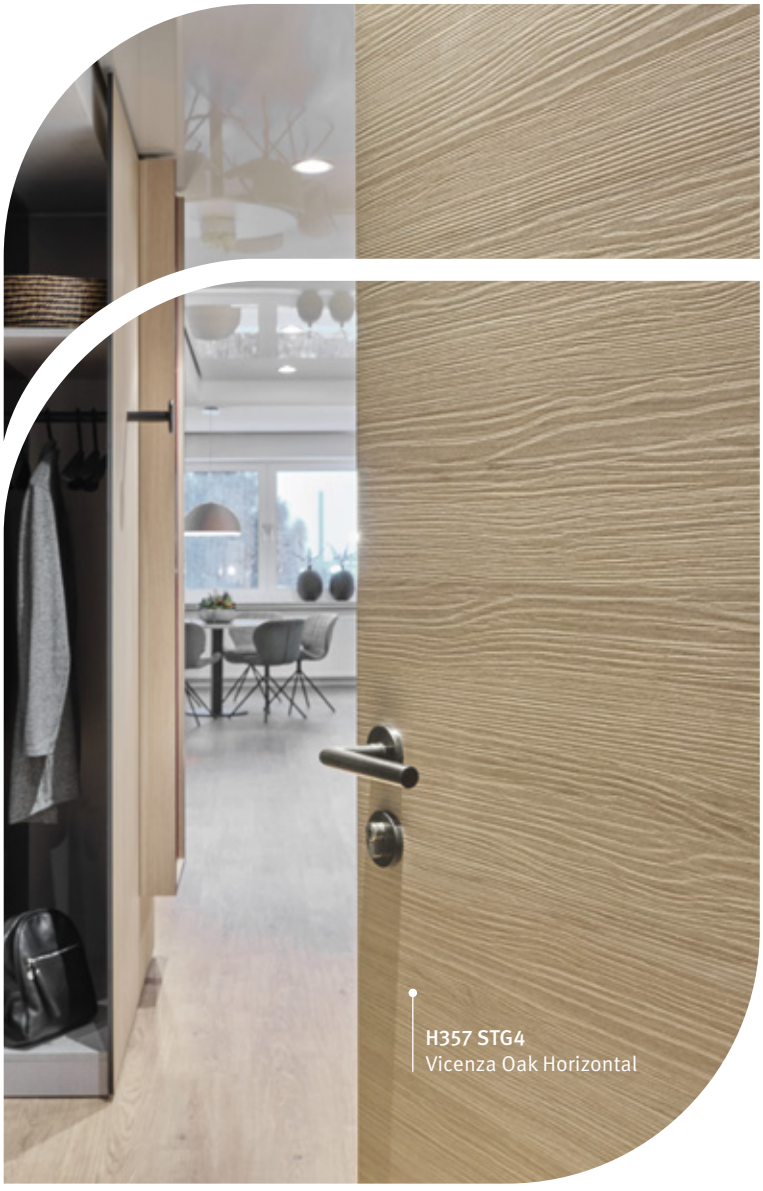
» More information: to.egger.link/doorlaminates

BENEFITS

- Reduces costs thanks to favourable door formats
- Cross-grain decors also available for a special look in the door area
- Expands the scope for design, e.g. through material reproductions on the door

Product structure







PRODUCT INNOVATION

EGGER PerfectSense® Matt / Gloss / Ambiance Laminates

Thanks to their lacquered surface, PerfectSense laminates are ideal for use in the upmarket furniture segment and lend interiors an exclusive, elegant and authentic character. There are velvety-matt uni decors, matt-textured wood reproductions, matt stone looks with partial gloss and high-gloss decors that impress with their visual perfection and appealing feel.

» More information:
to.egger.link/laminates-pm
to.egger.link/laminates-pg
to.egger.link/laminates-pa

BENEFITS

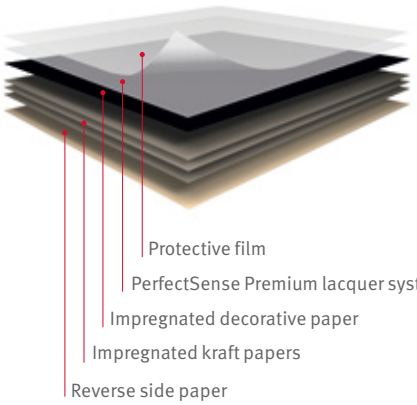
- Super-matt, velvety-warm lacquer surface with anti-fingerprint property (textures PM, TM12, TM22)
- Visually and haptically synchronised textured lacquer surface with a matt-gloss effect (texture PA)
- High-gloss lacquer surface with special reflective nature and brilliance (texture PG)
- Available in a decor and texture match with PerfectSense Lacquered Boards and PerfectSense ABS Edging



F129 PA
Beige Ambiance Granite

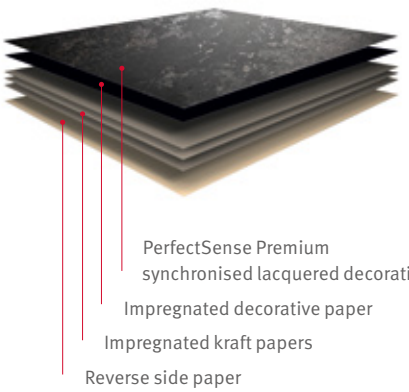
Product structure

PerfectSense Matt / Gloss Laminates



Product structure

PerfectSense Ambiance Laminates





EGGER Edging

ABS Edging
F662 ST76 Pebble Grey Calcit Stone

EGGER Edging

Always the right finish

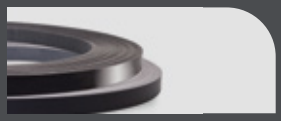
Furniture as if from a single mould or in accentuated designs is created by matching the decorative board and edging in terms of colour, texture and gloss level. The large selection of edges in the Decorative Collection 26+ offers solutions for a wide range of design requirements, whether coordinated in colour and decor or as an accent.

EGGER Edging is used to edge coated wood-based materials such as EGGER Decorative Particleboards, MDF or Lightweight and Laminate Bonded Boards. They provide the perfect finish for decorative coatings - whether matching the decor or as a targeted accent. EGGER Edging is available in matching decor and texture combinations. On the following pages, you can find out more about the versatile variants of our edging range.



H3787 ST19
Brown Bolivar Wood

Product overview

PRODUCT	APPLICATIONS	CHARACTERISTICS
EGGER ABS Edging  Page » 50	• Applications in furniture and interior design such as furniture frontals, furniture bodies, tabletops and wall cladding elements	Everything from a single source: • with EGGER Edging, you only need one contact for the board and edge • Joint decor development of board and edge guarantees optimum coordination • Immediate and fast availability from storage
EGGER PerfectSense ABS Edging  Page » 51	• Frontals • Furniture body • Visible sides • Worktops	• Optimum matching of decor and gloss level between board and edge in both matt, high-gloss and matt-textured areas
EGGER ABS Accent and Endgrain Edging  Page » 52	• Worktops • Tabletops • Frontals • Shelving	• Further design options for interior design • Easily set accents and highlights • Even more realistic reproduction of real materials • Selected additions to the same decor ABS Edging range (end-grain edging)
EGGER PMMA Accent Edging  Page » 53	• Tabletops • Frontals	• Special visually reflective nature thanks to a glass-like appearance • Easily set accents and highlights



EGGER ABS Edging

EGGER ABS Edging is used for edging coated wood-based materials and provides the matching decorative finish. ABS edging is available in various dimensions. In terms of decor, texture and gloss level, it is matched to the EGGER decors and products.

» More information: to.egger.link/abs-edging

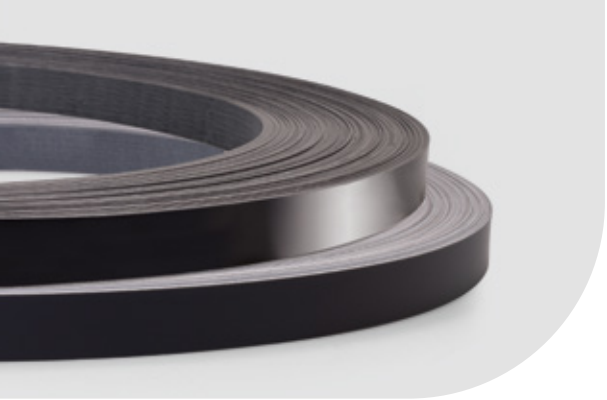
BENEFITS

- Wide selection of widths and thicknesses
- Easy to process
- Matched to EGGER decors and products in terms of decor, texture and gloss level
- Board and edging material from a single source saves time and effort

to.egger.link/availability-guide



H1181 ST37
Tobacco Halifax Oak



EGGER PerfectSense® ABS Edging

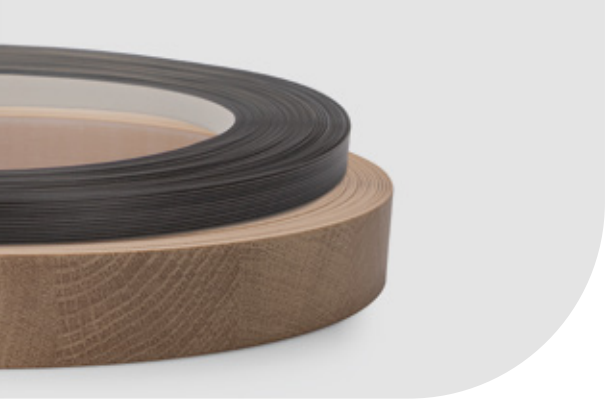
EGGER PerfectSense ABS Edging forms the perfect finish for matt and high-gloss EGGER PerfectSense Lacquered Boards, EGGER Worktops and EGGER Laminate Bonded Boards.

» More information: to.egger.link/ps-abs-edging

BENEFITS

- Easy to process
- Decor and texture combination between EGGER PerfectSense Lacquered Boards, EGGER Laminates and PerfectSense ABS Edging
- Optimum edging solution for matt lacquered surfaces
- Board and edging material from a single source saves time and effort





EGGER ABS Accent and Endgrain Edging

EGGER ABS Accent and Endgrain Edging is used for edging coated wood-based materials and provide the matching decorative finish. It maximises the visual effect.

The design of the end-grain edging creates an authentic end-grain look by replicating a log that has been cut across its length with visible annual rings. This edging is closely modelled on the look of its natural counterpart.

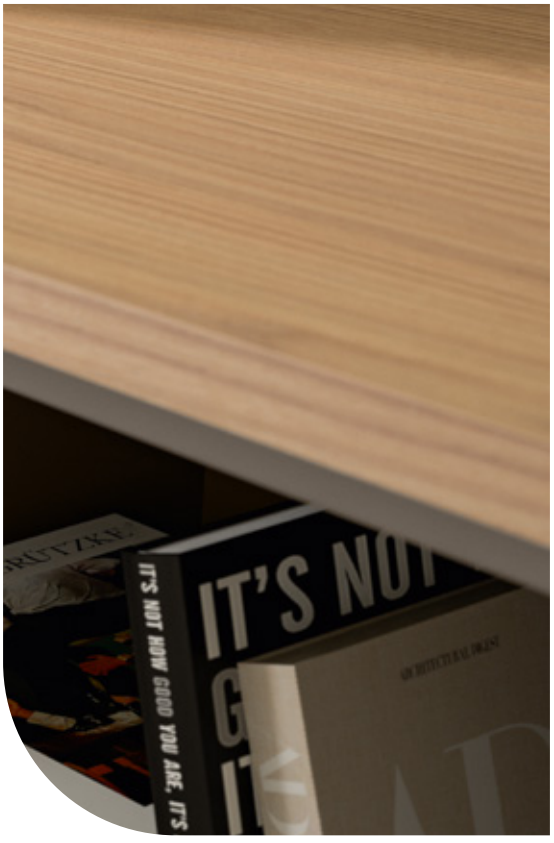
» More information: to.egger.link/abs-accent-edging

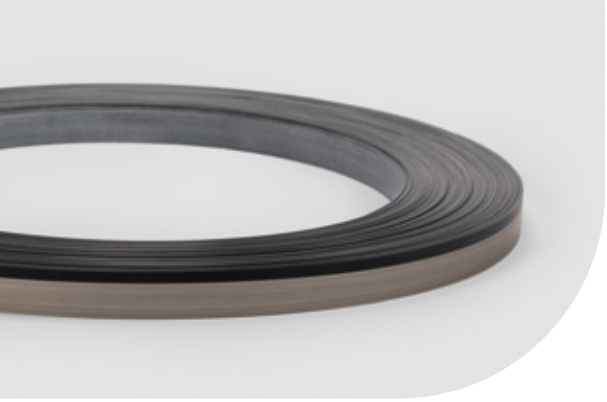
BENEFITS

- Cost-efficient highlighting
- Realisation of design trends
- Set accents easily
- Creates a harmonious overall look in combination with the board decor
- Matched to EGGER decors and products in terms of decor, texture and gloss level



Q1385 RO
Natural Casella Oak





EGGER PMMA Accent Edging

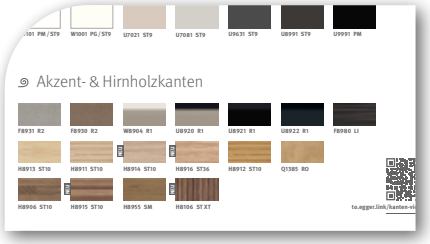
EGGER PMMA Accent Edging is used for edging coated wood-based materials. By combining different edge designs with the transparent base material PMMA, it is possible to set creative accents in furniture construction.

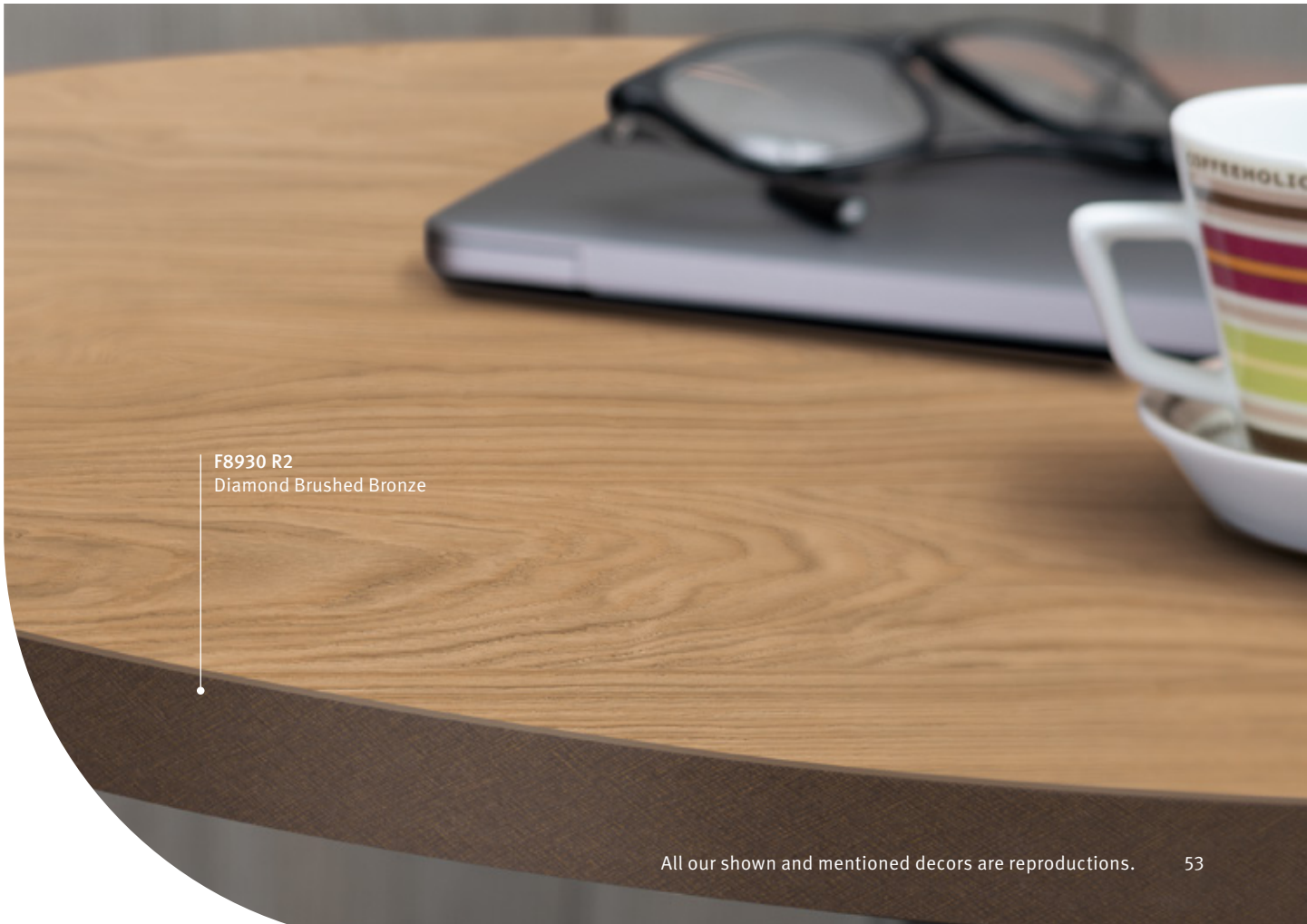
» Processing instructions and more information:
to.egger.link/pmma-accent-edging

BENEFITS

- Realisation of design trends
- Skilful accent setting
- 3D surface effect/special reflective nature
- Creates a harmonious overall look in combination with the board decor

An overview of our ABS and PMMA Accent Edging can be found on page 79.





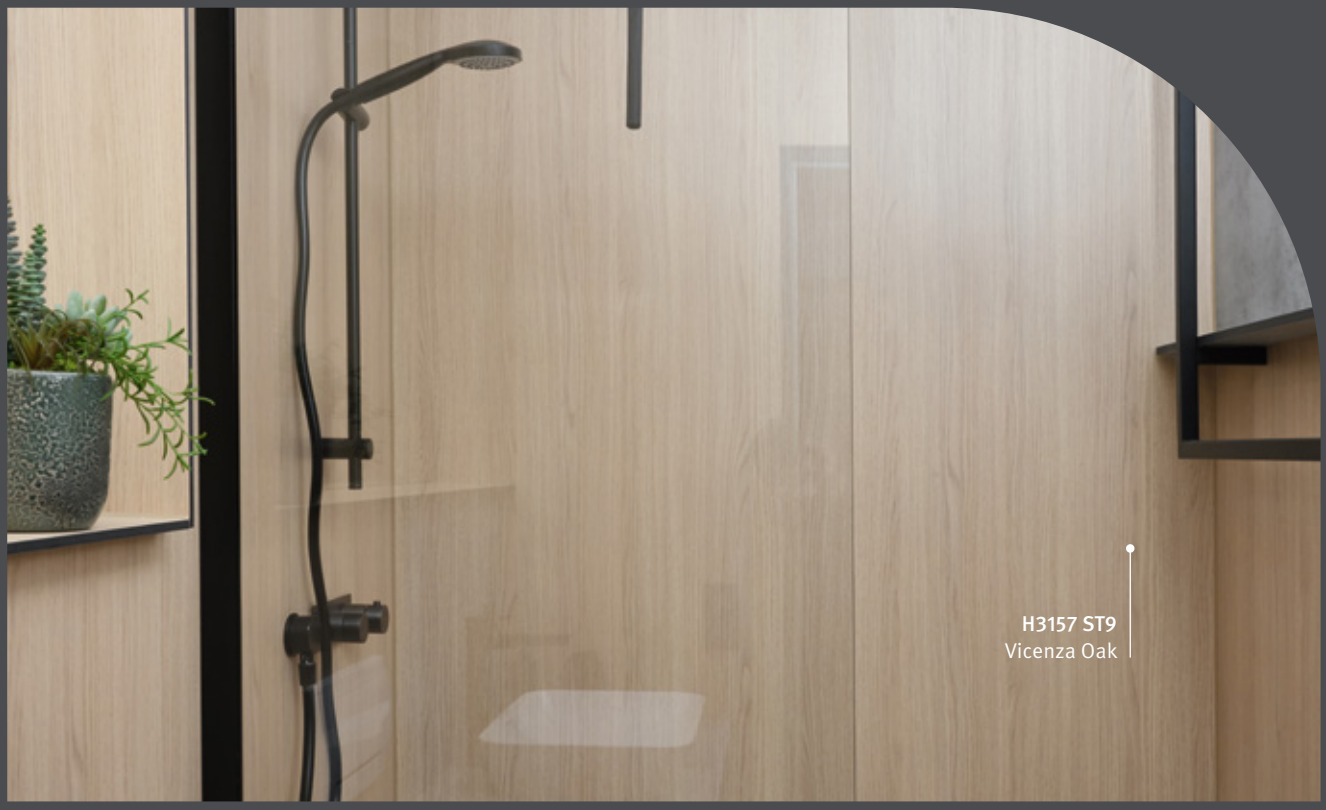
F8930 R2
Diamond Brushed Bronze



EGGER Compact Laminates

EGGER Compact Laminates

Thanks to their product properties, EGGER Compact Laminates offer a wide range of solutions even for demanding applications in furniture and interior design. They impress with their attractive slimline design, moisture resistance and durability. On the following pages, you can find out more about the many versatile variants in our compact laminates range.



Product overview

PRODUCT	APPLICATIONS	CHARACTERISTICS
EGGER Compact Laminates Black Core  Page » 56	• Interior applications with a particular focus on hygiene (e.g. hospital facilities). • Partition walls, shelves or wall cladding in humid conditions such as bathrooms, sanitary facilities or changing rooms	• High specific weight • Moisture-resistant • High bending strength
EGGER Compact Laminates Coloured Core  Page » 57	• Furniture construction (e.g. work surfaces in offices and kitchens), wall cladding	• Homogeneous, coloured core for virtually invisible butt edges and joints



EGGER Compact Laminates Black Core

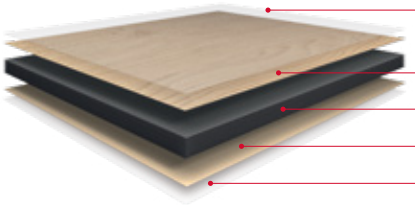
BENEFITS

- Extended stock programme available at short notice
- Homogeneous material for customised millings, drill holes in surface and edge
- No edging required
- Moisture-resistant
- Antibacterial surface properties in accordance with ISO 22196 (= JIS Z 2801)
- Lightfast when used indoors
- Large optimised size

Compact Laminates are decorative multi-layered compact laminates in accordance with EN 438-4 (black core) or EN 438-8 (pearlescent decors) with a thickness of 2 mm or greater. They offer a wide range of solutions for interior applications with increased demands on the core material and surface. Cleanliness and hygiene are particularly important in hospitals, doctors' surgeries and care facilities. Here, the compact laminate offers decisive advantages with its closed surface at the transition to the edge or at the edge itself.

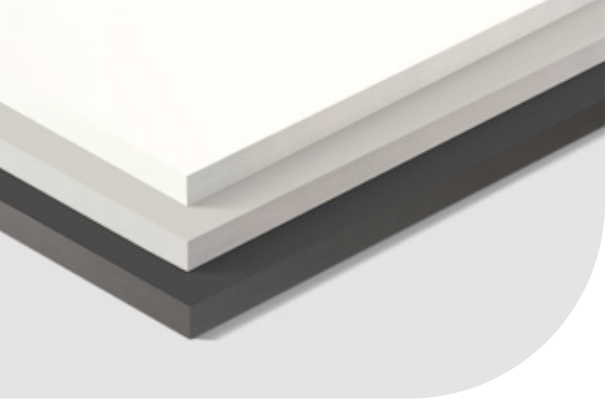
» More information: to.egger.link/compactlaminate-black

Product structure



to.egger.link/availability-guide





EGGER Compact Laminates Coloured Core

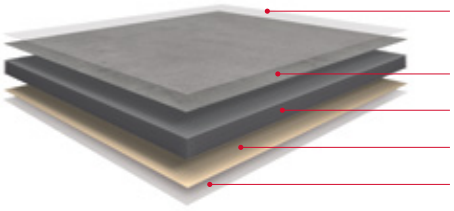
These Compact Laminates compliant with EN 438-9 set special accents with their coloured core. Here, the solid-coloured look comes into its own perfectly. Slim and linear elements create a very design-orientated interior. The EGGER Compact Laminate impresses with its elegant design, combined with stability and robustness.

» More information: to.egger.link/compactlaminate-colour

BENEFITS

- Homogeneous solid-coloured material
- The coloured core means that joints and transitions remain virtually invisible
- No edging required
- Moisture-resistant
- Antibacterial surface properties in accordance with ISO 22196 (= JIS Z 2801)
- Lightfast when used indoors
- Large optimised size
- Tapped holes and all types of surface milling possible

Product structure



Bevelled edges on the long sides



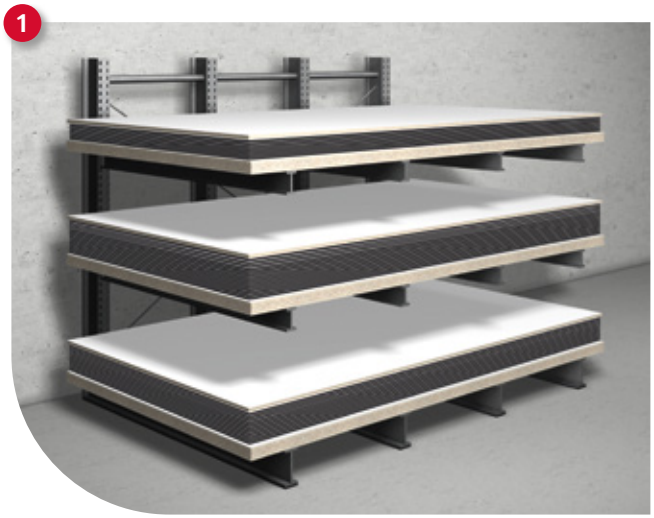
Processing Instructions for Compact Laminates

The following information is an abridged version. Detailed, up-to-date processing instructions can be found online at any time at:
to.egger.link/processing-instructions-compact-laminates

Storage

EGGER Compact Laminates must be stored in a closed and dry room at a temperature of approximately 18°C to 25°C and a relative humidity of approximately 50% to 65%. Once the original packaging is removed, the compact laminates must be stored on full-surface, horizontal, straight, stable protective boards. Direct floor contact and/or exposure to sunlight must be avoided at all times. A laminated protective board (not rawboard) of at least the same format must be used to cover the top board.

1



If horizontal storage is not possible, the compact laminate must be stored at an angle of approximately 80° against a full-surface support with counter-support. Using a laminated protective board of at least the same format is required for upright storage as well.

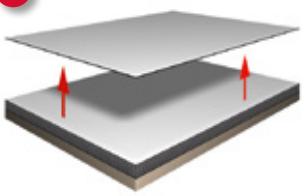
2



Correct Incorrect

Handling

3



After removing the packaging and before processing, compact laminates must be checked for visible damage. When transporting and handling compact laminates, special care is required due to their relatively high weight. As a rule, anyone transporting and handling compact laminates should wear personal protective equipment such as gloves, safety shoes and suitable work wear. The boards must be lifted. The decor sides should never be pushed against one another or dragged over one another (see figure 3).

Conditioning

Compact laminates react to changes in ambient conditions with dimensional movement. For this reason, storage and processing conditions should correspond as closely as possible to the climate at the subsequent place of use. Prior to installation, compact laminate elements should be conditioned for an adequate period of time at the installation location under the conditions of subsequent use. Compliance with the storage recommendations is required on construction sites as well.

Processing

Due to the high density and the high cutting forces that arise, processing compact laminates leads to higher tool wear compared to other wood-based materials. Sharp blades should be used to ensure optimal shredding and to avoid odour generation. Mainly carbide tools are used. Diamond-tipped tools are recommended when processing large quantities and when using machining centres. Ensure that the tool blades are maintained in good condition to obtain satisfactory results. To ensure economical fabrication, especially prior to processing a large production batch or implementing challenging projects, it is advisable to consult manufacturers on the most appropriate tool selection.

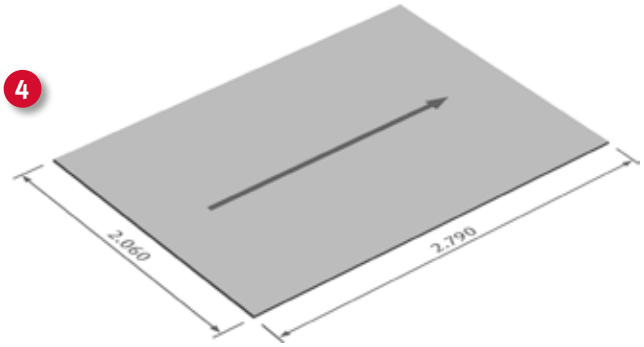
- Extraction
- Formatting and drilling

You can find further information on the topics in the detailed and up-to-date processing instructions.

Processing

Notwithstanding the good dimensional stability of compact laminates, changes in the ambient conditions can result in format changes. The orientation of the fibrous core paper gives the compact laminate a production or machine direction (see figure 4).

4



Format changes are approximately half as large in the longitudinal direction as in the crosswise direction. Format changes have to be taken into account from the outset in design and processing. As a rule, an expansion play of 2.0 mm/m should be provided. Different climate conditions in frontals of and behind the compact laminate elements can lead to warpage. It is therefore essential that compact laminate wall cladding always makes provision for adequate rear ventilation, which allows temperature and humidity to equalise, as well as acclimatisation.

With compact laminate that has decor on both sides, the production direction is only discernible based on the production dimensions. It cannot be identified on compact laminate that has been cut to size. Woodgrains and directionally printed decors constitute an exception. When working with cut-to-size boards, it is important to ensure that the production direction is always matched up during installation. In view of the risk of confusion with cut-size panels, the machine direction should be marked on board remnants.

Please bear in mind:

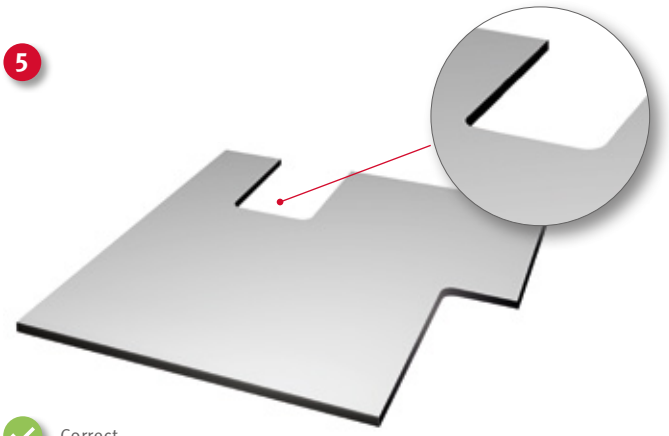
- Allow for an expansion gap of 2.0 mm/m
- Ensure there is sufficient rear ventilation
- When installing cut-to-size pieces, ensure the same production direction

Cut-outs

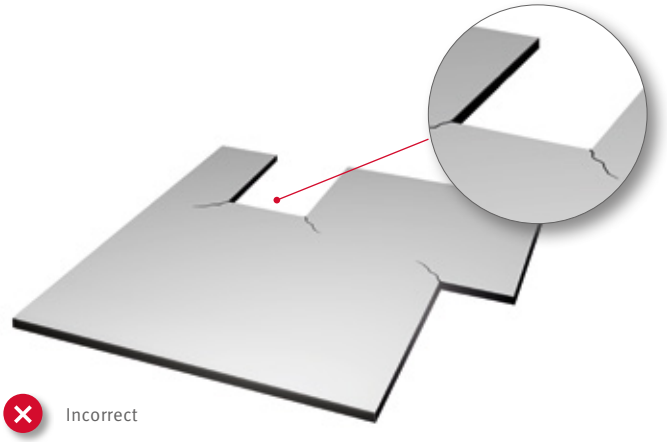
Cut-outs and notches, for example for switches, ventilator grilles or access openings, must always be rounded, as square-edged corners can lead to the formation of cracks (see figure 5).

Inside corners should be cut with an inner radius of at least 5 mm. All edges must be smooth and free of cracks and notches. Grooves and rebates also have to be bevelled to avoid notch cracks. Cut-outs can be made directly with a router or pre-drilled with an appropriate radius and then sawn out from drill hole to drill hole. Sufficient expansion gaps must be allowed for integrated components.

5



Correct



Incorrect

Bonding

When gluing two compact laminate elements, it is important to ensure that dimensional changes are not obstructed. To avoid stress, only adequately conditioned compact laminates should be bonded together and always only in the same running direction. Prior to bonding, the boards have to be sanded, free of dust, grease and dirt, and pre-treated as necessary. Own attempts are recommended. Please observe the processing guidelines of the adhesive manufacturer.

» The versions on these pages are an abridged version. Detailed, always up-to-date processing instructions available around the clock online at to.egger.link/processing-instructions-compact-laminates

Bonding in furniture construction

Thickening and butt-joint bonding

Visually thicker boards can be produced by thickening or edging. In thickening, corresponding compact laminate strips are bonded onto the margin area. Bonding of butt joints, as is the case when joining two compact worktops, for example, is used as additional support to spring guides/lamellas. The same running direction of the compact laminate parts must be ensured here. The tension-equalising single-component 1K Ottocoll M500 adhesive by Otto Chemie is one example of a suitable product.

Adhesive recommendations

- **OTTO CHEMIE**
  Ottocoll M500
  Ottocoll M560
- **JOWAT**
  Jowat 690.00
- **INNOTEC**
  Adheseal Project
  Powerbond XS 330
- **SIKA**
  SikaTack* Panel



Upstand / mitre joint

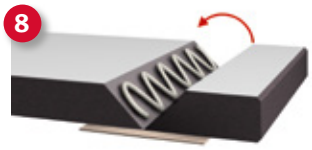
For thicknesses up to 100 mm or if the decor has to be visible on the edge for aesthetic reasons, an upstand (figure 7) is a possible solution. First, the two components to be connected together are mitred at 45°. Then the work piece is placed on a level surface, face side down, so that the tips of the mitres are touching. Adhesive tape is then applied to this butt joint.

It is also important to ensure that the parts run in the same direction. Then both work pieces have to be turned over with corresponding caution. Then the glue is applied (figure 8) and then the shorter work piece or upstand is flipped up (figure 9). Until the glue has set, the upstand or the mitre joint has to be secured in the correct position with adhesive tape. Ottocoll P 85 is an example of a possible adhesive.

Adhesive recommendations

- **OTTO CHEMIE**
  Ottocoll P85
  Ottocoll P86
- **INNOTEC**
  Repaplast Repair
  Timber Fix 30
- **WÜRTH**
  PUR Rapid







Screwing

It is straightforward to cut threads in compact laminates. Self-tapping screws can also be used without a problem. Screws with a slow thread are recommended as they achieve a better pull-out resistance. Pre-drilling is essential in all cases. For high additional loads, it is recommended to use a screw-in socket, e.g. RAMPA type ES or RAMPA type E for thin compact laminates from 6 mm. This also enables a higher degree of prefabrication and easier disassembly. For screw joints parallel to the board level, a minimum screw-in depth of 25 mm must be observed and the diameter of the hole must be selected so that the board does not split.

Surface screw joints with trough holes must have sufficient clearance to compensate for the dimensional movement resulting from temperature and humidity fluctuations. The diameter of the drill hole should be 2 to 3 mm larger than the diameter of the fastener. In this way, tension due to the dilation and shrinking movement resulting from changing climate conditions can be avoided. The use of countersunk screws (see figure 10) is not recommended, as these prevent the expansion of the board. Flat head screws should be used instead (see figure 11). These are also available from various manufacturers (e.g. MBE) with head varnish.



Incorrect



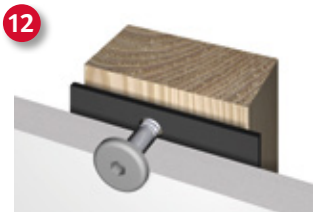
Correct

Please note:

- Make the diameter of the hole 2 – 3 mm larger than the screw shank diameter
- Avoid using countersunk screws
- Formation of sliding and fixed points

The design of fixed and sliding points is valid for vertical and horizontal versions regardless of the application.

12



Fixed points

The fixed point serves to evenly distribute the expansion play and should be positioned as centrally as possible. The drill hole diameter is equal to the diameter of the fastener.

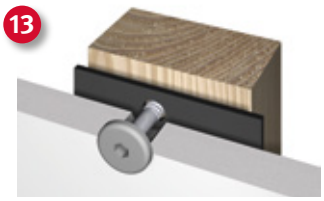
Sliding points

The bore hole diameter of the floating points should be 2 – 3 mm larger than the fastener (see figure 13). The drill hole should be covered by the head of the screw. Washers should be used when necessary. In the figures, an EPDM* sealing tape has been applied to the wooden substructure to protect against moisture.

The required expansion play is established based on the largest distance of the fixed point to the board edge. The sliding point drill hole diameter must be increased by 2 mm for every metre of length. In any case, the screw must be positioned exactly in the centre of the drill hole. If necessary, this can be ensured by using suitable drilling jigs. For interior applications, the mounting distances listed in the table can be used.

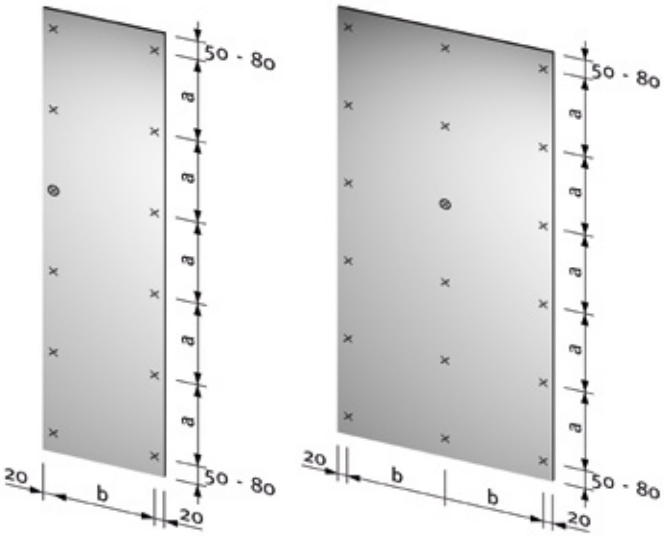
* *EPDM stands for ethylene propylene diene monomer. This is a synthetic rubber. EPDM is very resistant to UV, ozone and other atmospheric influences.

13



Board thickness [mm]	Maximum fastener distance a [mm]	b [mm]
8	790	500
10	920	670
12	960	900
13	970	920

14



⊗ = fixed point, × = sliding point

Applications

Wall cladding

Thanks to their robustness and suitability for everyday use, EGGER Compact Laminates are particularly well suited for use as interior wall cladding. We recommend a minimum board thickness of 8 mm for such applications. The substructure should be completely dry prior to applying the cladding. Always ensure sufficient rear ventilation or acclimatisation of the boards. The material should not be exposed to trapped moisture. All parts to be joined together must follow the same production direction.

Other applications:

- Sanitary and shower partitions
- Furniture doors
- Tabletops
- Installation of compact laminate worktops
- Worktop joints and corner joints
- Mounts and wall joint

Recommended approaches to cleaning and usage

In daily use, a few tips should be followed, which you can find in the technical data sheet for cleaning and use recommendation at: to.egger.link/care-instructions



EGGER Flammex® Flame Retardant Products

Decorative Flammex Particleboards
H3787 ST19 Brown Bolivar Wood

Decorative Laminates Flammex
U220 ST9 Soft Beige

Preventive fire protection with EGGER Flammex® products

Schools, hospitals, hotels, shops and other public institutions have very high needs for fire protection. In order to offer the highest level of safety for the planning and design of these buildings, EGGER Flame Retardant Products are classified in accordance with EN 13501-1. They are highly functional and easy to process without restricting design flexibility. On the following pages, you can find out more about the many versatile variants of our range of low flammability products.


H3730 ST10
Natural Hickory

Product overview

PRODUCT	APPLICATIONS	CHARACTERISTICS
EGGER Decorative Flammex Flame Retardant Particleboards 	• For vertical and horizontal applications in dry furniture and interior design with increased fire resistance requirements	• Long lasting beautiful surface • Lightfast • Antibacterial surface properties in accordance with ISO 22196 (= JIS Z 2801) • Consistent design concepts with other Flammex product solutions
EGGER Decorative Flammex Flame Retardant MDF ST 	• For applications that require an easily profiled wood-based panel with increased fire resistance requirements	• Easy profiling • High transverse tensile strength and edge stability • Low swelling behaviour • Consistent design concepts with other Flammex product solutions
EGGER Laminates Flammex Flame Retardant 	• For curved or bent elements in dry furniture and interior design with increased fire resistance requirements	• Excellent formability for curved or rounded furniture elements • Consistent design concepts with other Flammex product solutions
EGGER Compact Laminates Flammex Flame Retardant 	• For wall claddings with increased impact stress and increased fire resistance requirements	• High specific weight • Moisture-resistant • High bending strength • Consistent design concepts with other Flammex product solutions



EGGER Flammex®
Flame Retardant Products

BENEFITS

- Fire-retardant
- Classified as B – flame-retardant, very limited contribution to fire
- Balanced product range for a wide variety of applications
- Consistent design concepts with other Flammex product solutions

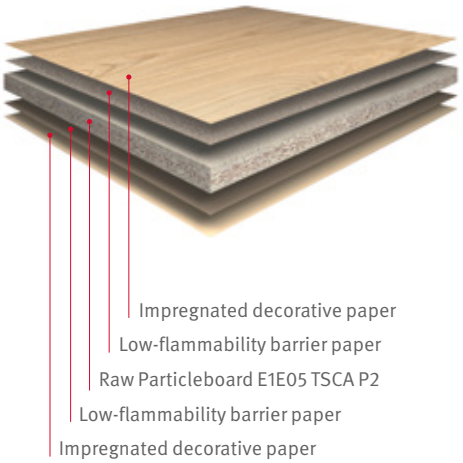
Mode of action of the flame-retardant coating

Under the influence of heat, the intumescent agent contained in the barrier paper starts a multi-stage chemical reaction (so-called intumescent reaction). This results in the formation of carbon foam. It has an insulating effect on the underlying material. Due to this insulating layer, less temperature reaches the surface of the core board material for a certain period of time. This delays the fire and slows down the process overall.

» More information: to.egger.link/flammex

Product structure

using the example of an
EGGER Decorative Particleboard



to.egger.link/availability-guide



All our shown and mentioned decors are reproductions.



EGGER Core Boards



BENEFITS

- Stable three-layer construction
- Fine surface texture for a variety of coatings
- Resource-conserving thanks to the use of recycled material
- Compliant with the requirements for formaldehyde emissions according to the European REACH regulation as well as the TSCA regulations in the USA

EGGER Raw Particleboard

EGGER Raw Particleboards E1E05 TSCA P2 consist of a stable core layer and fine surface layers. This three-layer structure offers a wide range of applications in furniture and interior design. The surface is ideal for different coatings. In accordance with EN 312, type P2, it complies with Euroclass D-s2, do.

E1E05 TSCA P3

The moisture-resistant glued Raw Particleboards E1E05 TSCA P3 with a green coloured core layer are suitable for a wide variety of types of coating. They are used for furniture and interior design in humid conditions. In accordance with EN 312, type P3, it complies with Euroclass D-s2, do.

» More information: to.egger.link/raw-pb-p3



BENEFITS

- Ideal for surface milling
- High physical properties
- Easy profiling
- Low swelling behaviour
- Compliant with the requirements for formaldehyde emissions according to the European REACH regulation as well as the TSCA regulations in the USA

EGGER Raw MDF

EGGER Raw MDF is a medium-density fibreboard that is very well suited for use in furniture and interior design due to its physical properties.

MDF E1E05 TSCA ST

EGGER Raw MDF E1E05 TSCA ST are homogeneously structured boards which, due to their physical properties, are very well suited for use in furniture and interior design in dry conditions. Its good surface smoothness allows individual coating with melamine films, laminates, veneers, films or paints.

MDF E1E05 TSCA MB

EGGER MDF E1E05 TSCA MB are boards with very fine fibres. Accordingly, they offer increased surface smoothness.

» More information: to.egger.link/mdf



BENEFITS

- High bending strength
- Sanded
- Fine, light and even surface appearance for a variety of coatings
- Compliant with the requirements for formaldehyde emissions according to the European REACH regulation as well as the TSCA regulations in the USA

EGGER Thin Raw Particleboards

EGGER Thin Raw Particleboards E1E05 TSCA P2 are thin, coatable fine particleboards. They are pressed from wood chips with a low bark content into a three-layer composition. Thanks to the coarser medium layer, excellent technical values are achieved. The fine surface layer on both sides is ideal for finishing with laminate or micro-laminate, veneer, PVC and finish film or an impregnated direct coating. They are suitable for use as surface layers for doors, sandwich elements and lightweight boards.

» More information: to.egger.link/thin-particleboards



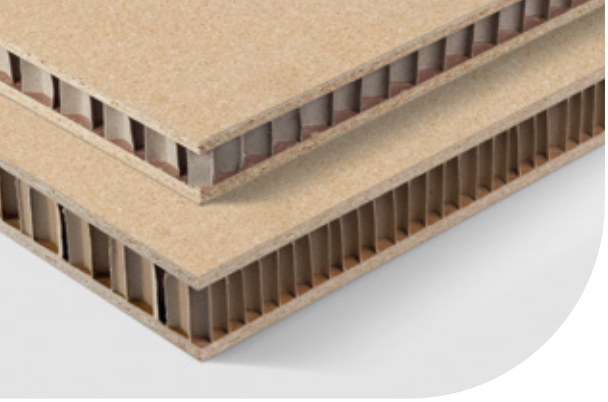
BENEFITS

- Ideal surface smoothness
- Good for milling
- Compliant with the requirements for formaldehyde emissions according to the European REACH regulation as well as the TSCA regulations in the USA

EGGER Thin Raw HDF

EGGER Thin Raw HDF E1E05 TSCA are high-density fibreboards, characterised by their fine and regular surface. The boards can be coated with laminate, paint, finish foil and veneer.

» More information: to.egger.link/thin-hdf



EGGER Raw Lightweight Boards

EGGER Raw Lightweight Boards have all the characteristics of a modern wood-based material: light yet stable, resource-conserving and therefore environmentally friendly. They consist of wood-based material top layers that enclose a lightweight cardboard honeycomb core. This sandwich composition gives them high stability with little material and makes them versatile for use in dry furniture and interior design: from conventional lightweight construction to unusual designs, many options are open. The low weight of the composite board also offers clear advantages in terms of handling.

» More information: to.egger.link/raw-lightweight

BENEFITS

- Lightweight
- High bending strength

BOARD TYPE	APPLICATIONS	CHARACTERISTICS
EGGER Raw Particleboards E1E05 TSCA P2 according to EN 312 Type P2, Euroclass D-s2, d0 	• Furniture and interior design in dry conditions • Worktops, non-load-bearing	• Reduced formaldehyde content • Good stability • Excellent coating properties (melamine coating, gluing of laminate or veneer, etc.)
EGGER Raw Particleboards E1E05 TSCA P3 according to EN 312 Type P3, Euroclass D-s2, d0 	• Furniture and interior design in humid conditions • Bathroom and sanitary furniture • Worktops and window sills, non-load-bearing	• Good stability • Reduced formaldehyde content • Moisture-resistant gluing for improved swelling behaviour • Excellent coating properties (melamine coating, gluing of laminate or veneer, etc.)
EGGER Raw MDF E1E05 TSCA ST according to EN 622-5, Euroclass D-s2, d0 	• Furniture and interior design in • dry conditions (non-load-bearing) • Ideal for milling, grooving and moulding	• Easy profiling • High physical properties • Low swelling behaviour • Excellent surface upgrading (painting, foil coating, etc.) • Fine surface
EGGER Thin Raw Particleboards E1E05 TSCA P2 according to EN 312 Type P2 	• Door skins and door blanks • Top layers for lightweight boards • Furniture back panels	• Fine surface • Sanded or unsanded • High bending strength • For upgrading with laminates, PVC or finish foil
EGGER Thin Raw HDF E1E05 TSCA according to EN 622-5 Euroclass E (EN 13501-1) 	• Furniture back panels • Folding elements • Drawer bottoms • Lacquered, coated interior doors • 2D embossed decks for interior doors	• Distinctive surface finish for high gloss lacquering • Particularly homogeneous raw density profile (900 kg/m3) • Reduced formaldehyde content
EGGER Lightweight Boards 	• Furniture and interior design in dry areas, door cores, caravan construction • Ideal for creating compact, solid-looking and yet lightweight furniture	• Lightweight • High bending strength



Space for **haptics.**

In the age of advancing digitalisation, tactility is becoming increasingly important. That is why we pay particular attention to our textures and surfaces. With expressiveness, character, depth and naturalness, we come as close as possible to the original. You can therefore create outstanding projects to satisfy your customers' every wish.

Explore the matching decors for all textures:

to.egger.link/textures

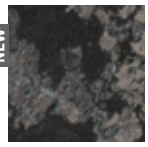
Space for **diversity.**

The entire range of decors is available on a variety of core boards, as well as on laminate and with matching edging.

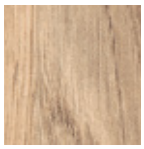
PerfectSense® Lacquered Boards

PerfectSense® Ambiance Lacquered MDF


NEW
F129 PA


NEW
F128 PA

PerfectSense® Matt Lacquered Particleboards


H3311 TM28


H1204 TM22


H3180 TM37


H3041 TM12

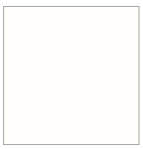

H3342 TM28

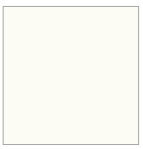

H1227 TM12


U999 TM28


H1228 TM12

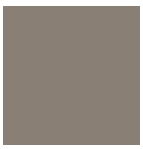
PerfectSense® Matt Lacquered Particleboards / MDF


W1100 PM & TM


W1000 PM & TM

U705 PM & TM

U750 PM & TM


U767 PM & TM

U708 PM & TM


U201 PM & TM


NEW
U250 PM & TM


NEW
U398 PM & TM


U399 PM & TM

U702 PM & TM


U740 PM & TM


NEW
U669 PM & TM


NEW
U604 PM & TM


U665 PM & TM


U732 PM & TM


NEW
U780 PM & TM


U968 PM & TM


NEW
U590 PM & TM


U599 PM & TM


U960 PM & TM


U961 PM & TM


NEW
U755 PM & TM


NEW
U803 PM & TM


U999 PM & TM

PerfectSense® Gloss Lacquered MDF


W1100 PG

U708 PG

U702 PG


U732 PG


U999 PG


H3041 TM12
Natural Eucalyptus
U250 TM
Caramel Beige

Worktops

Square Edged Worktops



F836 ST75



F661 ST76



F662 ST76


F661 ST76
Sand Beige Calcit Stone

PerfectSense® Ambiance Square Edged Worktops



F129 PA

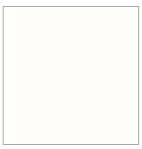


F128 PA



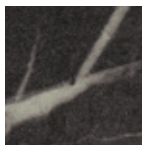
F199 PA

PerfectSense® Matt Square Edged Worktops


W1100 PM


U961 PM


U999 PM


F206 PM

Compact Laminate Worktops


W1101 ST76

U7081 ST76

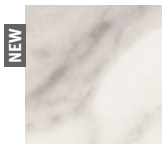

U999 ST76



H3730 ST10


H1318 ST10


H1330 ST10



F8001 ST9


F221 ST87

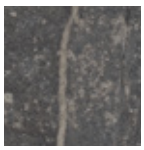

F311 ST87

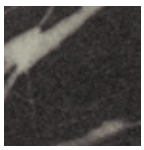

F1861 ST9



F267 ST76


F247 ST76


F244 ST76

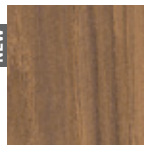

F206 ST9

Feelwood® Square Edged Worktops


H3359 ST32



H1385 ST40



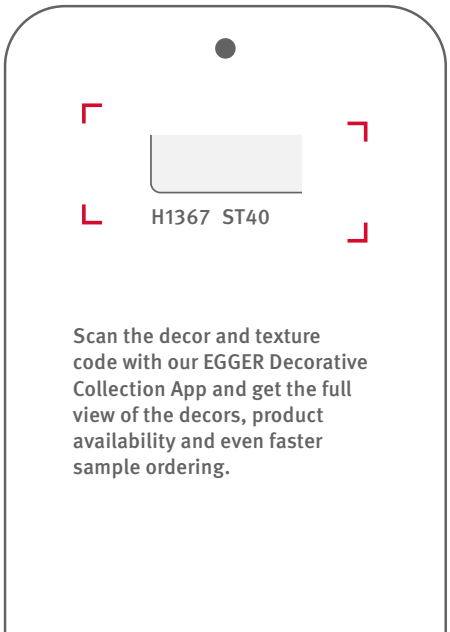
H1386 ST40


H1344 ST32


H1180 ST37


H3176 ST37


H1181 ST37



Scan the decor and texture code with our EGGER Decorative Collection App and get the full view of the decors, product availability and even faster sample ordering.

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Download on the App Store

GET IT ON Google Play

Worktops


F675 ST75
Light Grey Calvia Stone

Postforming Worktops

W980 ST7 | U708 ST9 | U702 ST78 | U763 ST76 | U999 ST78

F812 ST9 | F229 ST75 | F800 ST9 | F675 ST75 | F676 ST75 | F031 ST78

F108 ST9 | F030 ST75 | F226 ST78 | F302 ST87 | F187 ST9 | F227 ST78 | F205 ST9

F052 ST75 | F230 ST75 | F638 ST10 | F095 ST87 | F251 ST9 | F352 ST76 | F275 ST9

F234 ST76 | F243 ST76 | F021 ST75 | F093 ST7 | F032 ST78 | F121 ST87 | F206 ST9

F186 ST9 | F502 ST7 | F208 ST75 | F620 ST87 | F235 ST76 | F237 ST76 | F228 ST78

H1401 ST22 | H193 ST12 | H3730 ST10 | H3303 ST10 | H1318 ST10 | H197 ST10

H3157 ST12 | H1145 ST10 | H3331 ST10 | H011 STG8 | H2032 ST10 | H2033 ST10

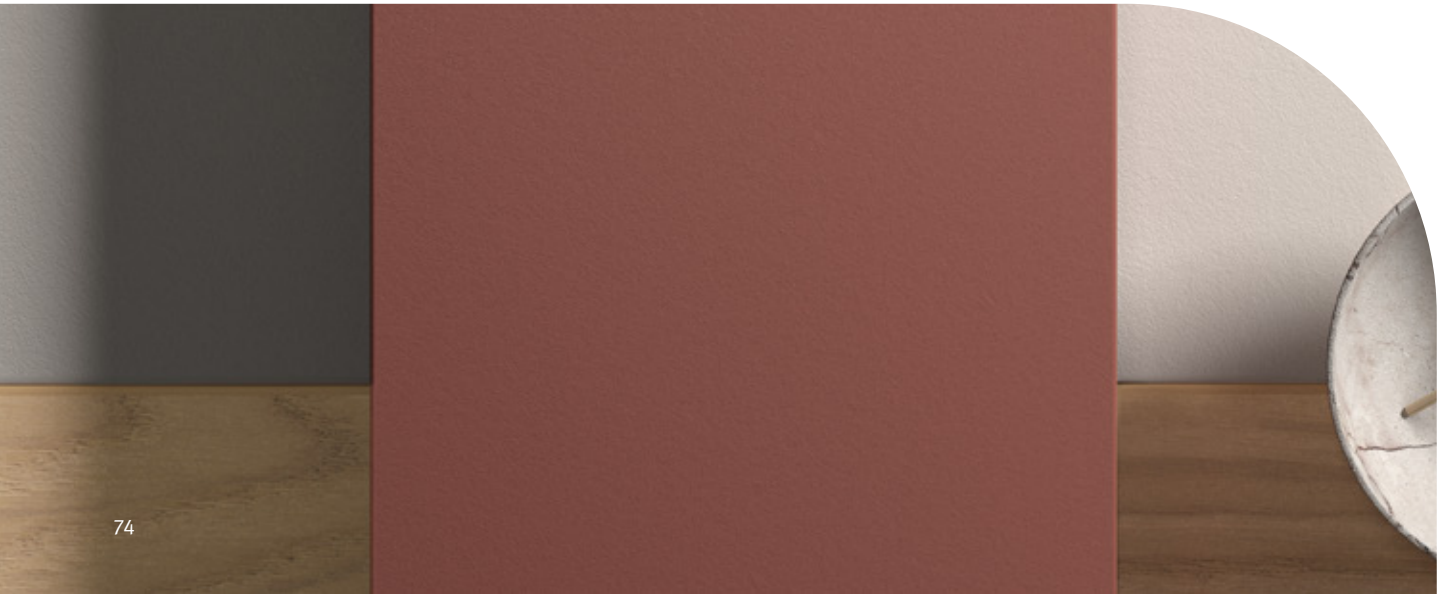
H305 ST12 | H1357 ST10 | H1313 ST10 | H1303 ST12 | H3133 ST12 | H2409 STG8

Find out more about EGGER worktops and other kitchen design products:

to.egger.link/kitchen

All our shown and mentioned decors are reproductions.


U399 ST9
Garnet Red
U335 ST9
Rusty Red



Decorative Boards, Laminates & Edging

White tones & Uni colours





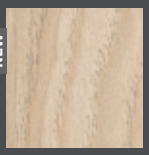
Decorative Boards, Laminates & Edging

Feelwood® Woodgrain Reproductions with synchronised pore texture


H1384 ST40

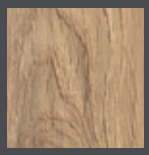

H1250 ST36

NEW


H1388 ST40


H1367 ST40


H3326 ST28

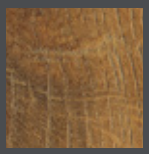

H3359 ST32

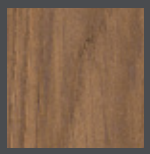

H3317 ST28


H3409 ST38


H1142 ST36

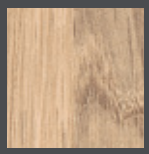

H1385 ST40


H1344 ST32


H1386 ST40


H3408 ST38


H3154 ST36


H3311 ST28


H3309 ST28

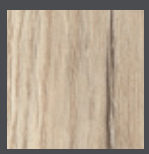

H1180 ST37


H3176 ST37

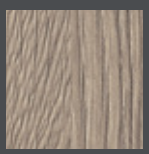

H1181 ST37

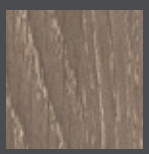

H3325 ST28


H1369 ST40

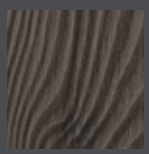

H1176 ST37


H1377 ST36


H1143 ST36

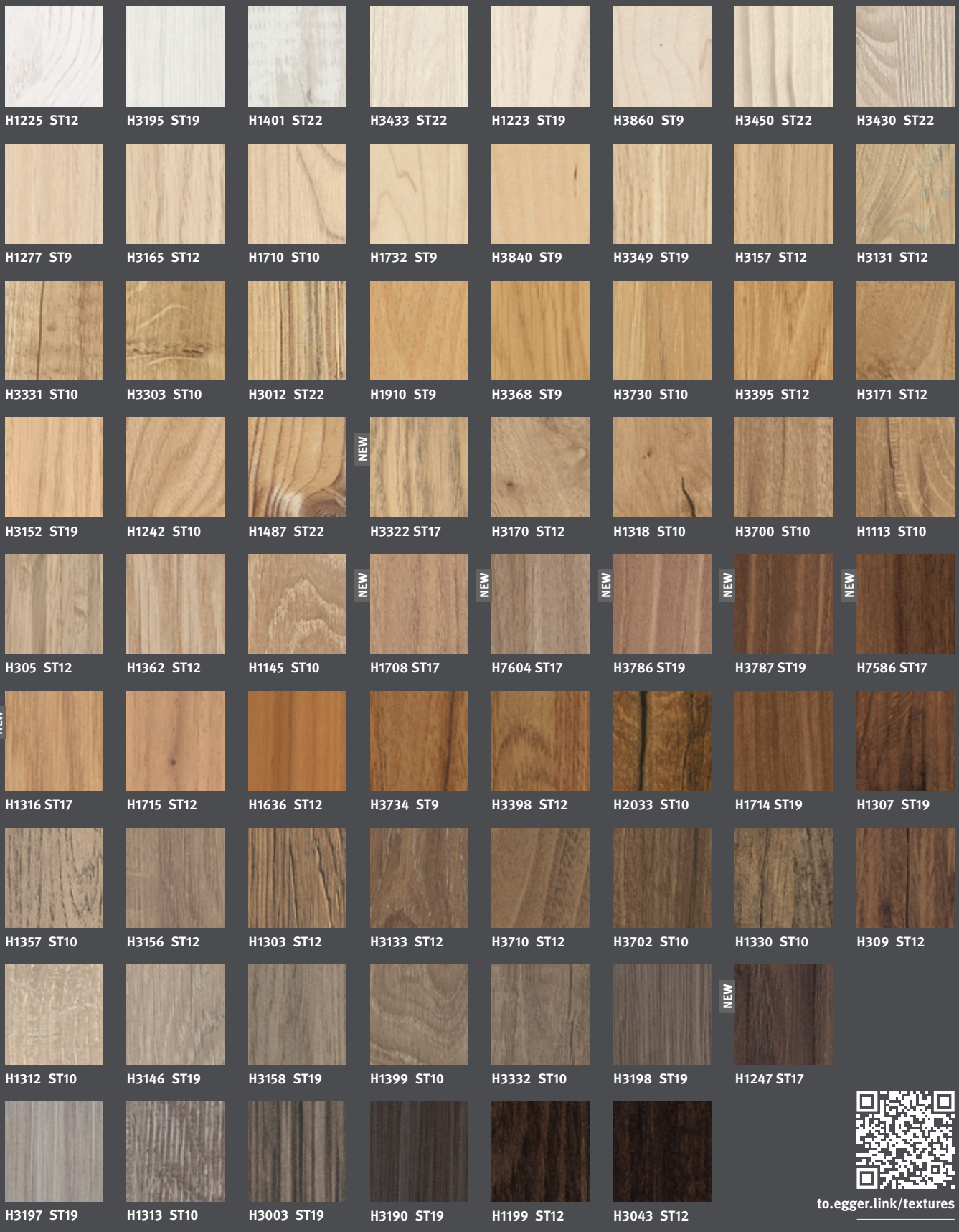

H1379 ST36


H1346 ST32


H3406 ST38

Decorative Boards, Laminates & Edging

Wood Reproductions



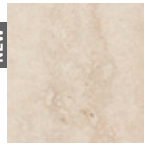
to.egger.link/textures

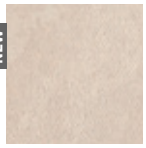
All our shown and mentioned decors are reproductions.

Decorative Boards, Laminates & Edging

Material Reproductions

F422 ST10

NEW

F037 ST76

NEW

F661 ST76


F416 ST10


F685 ST10

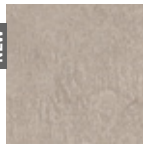

F527 ST20

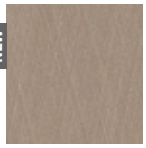

F323 ST20


F528 ST20

F812 ST9


F417 ST10

NEW

F662 ST76

NEW

F579 ST20


F424 ST10


F500 ST20


F433 ST10


F434 ST20


F800 ST9


F637 ST10


F638 ST10

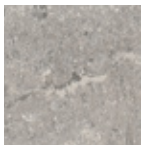

F634 ST76


F635 ST76

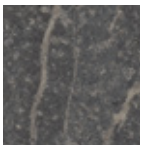

F187 ST9

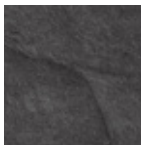

F237 ST76

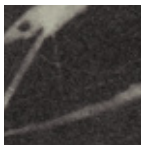

F765 ST20


F243 ST76

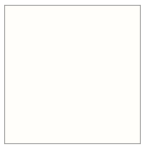

F186 ST9

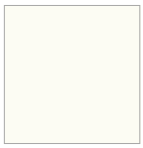

F244 ST76

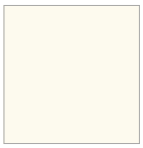

F235 ST76


F206 ST9

Compact Laminates


W1101 ST9


W1000 ST9


W980 ST7

U708 ST9

U7081 ST9


U9631 ST9


U999 ST7


U999 ST87


F237 ST76


F186 ST9


H3157 ST9

H1180 ST37

Laminates in Door Sizes

W1000 STG4

U999 STG4

H433 ST86

NEW

H384 ST71

H357 STG4

H358 STG4

NEW

H367 ST71

H180 ST86

H1133 ST10

NEW

H385 ST71

NEW

H386 ST71

H307 STG4

Explore all 104
EGGER Laminates
in Door Sizes:

to.egger.link/door-decors

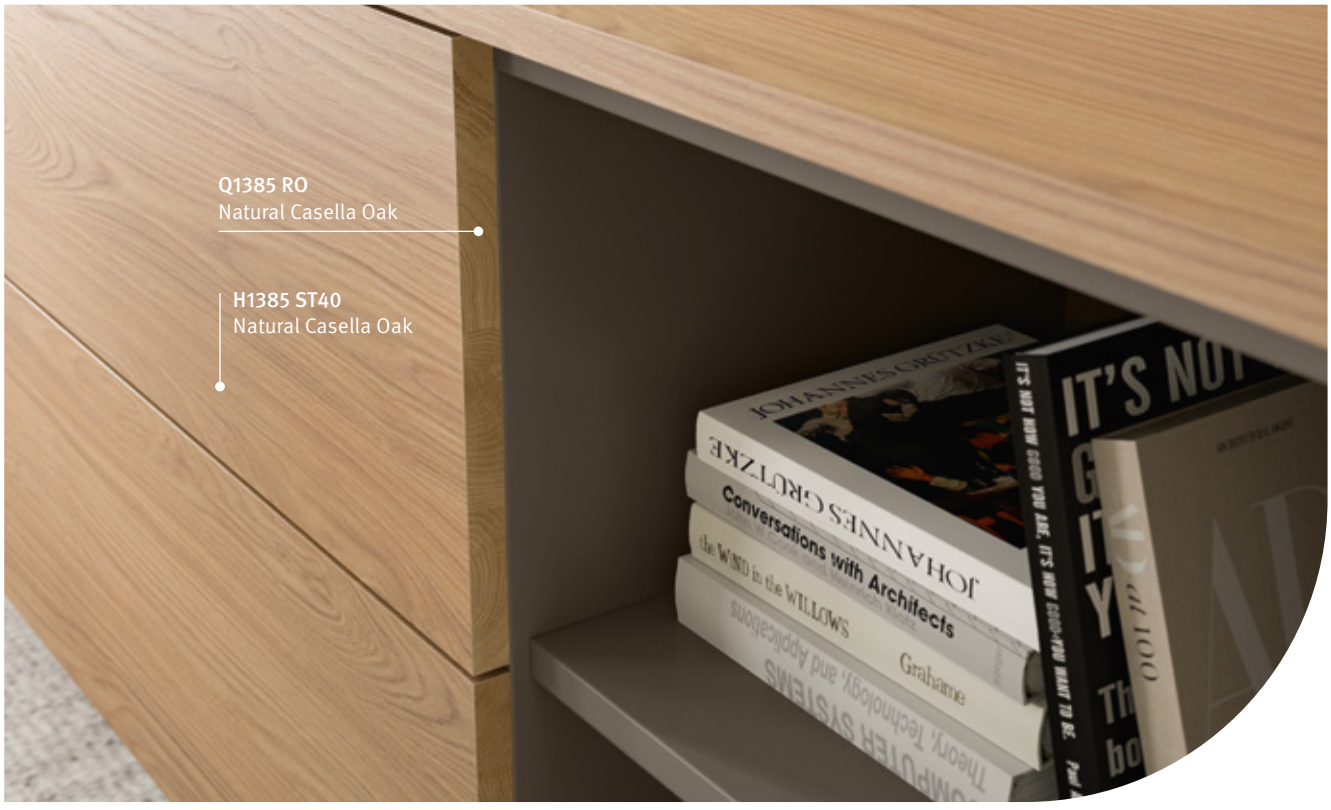
Laminates with Coloured Core

White tones & Uni colours

W1101 PM / ST9 | W1001 PG / ST9 | U7021 ST9 | U7081 ST9 | U9631 ST9 | U8991 ST9 | U9991 PM

Accent & Endgrain Edging

W8904 R1	U8920 R1	U8921 R1	U8922 R1	Q1384 RO	Q1176 RO	NEU Q1388 RO	Q3311 RO	Q1367 RO	
Q3309 RO	Q3359 RO	Q1180 RO	Q3326 RO	Q1385 RO	Q3317 RO	Q1386 RO	Q3176 RO	Q1181 RO	
H8913 ST10	H8911 ST10	NEU H8914 ST10	NEU H8916 ST36	H8955 SM	NEU H8915 ST10	NEU H8106 ST XT	H8906 ST10	to.egger.link/ edging-variety	
H8912 ST10	Q1344 RO	Q1369 RO	Q3325 RO	Q1346 RO	F8980 LI	F8931 R2	F8930 R2		





In sync with each other:

Flooring and furniture **with the same look.**

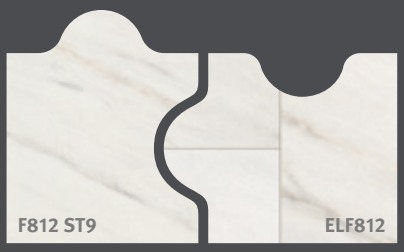
A popular interior design theme involves matching the designs of doors, furniture and flooring. Using matching colours and woodgrain patterns creates a coordinated look that enhances the overall aesthetic of the room.

Scan and explore over 50 Interior Matches:

to.egger.link/interior-match

Decor **Match**

With **Decor Match**, flooring, furniture and interior design products are available in the same decor with different textures.

Furniture & Interior Design EGGER Decorative Collection	**Flooring** EGGER Flooring Collection
 F243 ST76	ELF243
Light Grey Candela Marble	Light Grey Candela Marble
 F812 ST9	ELF812
White Levanto Marble	White Levanto Marble
 F229 ST75	EDF300
Cremona Marble	Cremona Marble
 H1385 ST40	EL2152
Natural Casella Oak	Natural Casella Oak
 H1242 ST10	EL1242
Natural Sheffield Acacia	Natural Sheffield Acacia
 H1384 ST40	EL2150
White Casella Oak	White Casella Oak

Colour **Match**

In the **Colour Match** range, you will find flooring, furniture and interior design products whose decors are colour-coordinated.

Furniture & Interior Design EGGER Decorative Collection	**Flooring** EGGER Flooring Collection
 H1204 TM22	EL2240
Light Natural Lugano Ash	Light Avio Ash
 H3349 ST19	EL2133
Kaisersberg Oak	Sand Baronia Oak
 H3157 ST12	EL2064
Vicenza Oak	Natural Soria Oak
 H3171 ST12	EL2090
Oiled Kendal Oak	Conway Oak
 H1399 ST10	EL2065
Truffle Brown Denver Oak	Grey Soria Oak
 H3197 ST19	EL2135
Medium Grey Fineline	Grey Baronia Oak

All our shown and mentioned decors are reproductions.



EGGER Flooring

Modern wood-based flooring for residential and commercial spaces





NatureSense* Laminate Flooring

Versatile flooring for everyone.

Our **NatureSense* laminate flooring** is impressive thanks to its versatile design and functionality. With natural decors, various board formats and surface textures, it meets a wide range of needs and requirements. Of course, our NatureSense laminate flooring is also available as moisture-resistant flooring.



AquaDura Hybrid Flooring

The moisture-resistant flooring made of wood instead of vinyl.

Our **modern AquaDura hybrid flooring** based on wood combines design and functionality. As a wood-based alternative to conventional LVT flooring, it contains no PVC or plasticisers.



Accessories

Matched from start to finish.

For the perfect installation result, we recommend underlay mats, skirting boards, corner and connecting elements as well as floor profiles that are perfectly matched to our flooring products.

More information:

to.egger.link/flooring

*NatureSense - decor and texture inspired by nature for an authentic look and feel.

EGGER Building Products



Where individual parts add up to something big.

You can build with our timber. Whatever you are planning, the EGGER building products will make your project a success in a simple, efficient and reliable way. Choose from a wide range of OSB tongue and groove and straight-edged boards in various technical service classes, DHF sheathing panels, Ergo Board finishing boards and timber.
The combination of proven and forward-looking products enables us to meet market demands and offer high-performance solutions. Our building products are used in roofs, ceilings and walls and are supplied to timber merchants, DIY stores and fabricators.



EGGER OSB



OSB Flammex



DHF Vapour Permeable Sheathing Panel



EcoBox*



Boards and planks



Battens



Timber



Solid structural timber



Raw boards

*Resource-saving use of wood compared to solid wood.

More information:

to.egger.link/building-products



Space for **transparency and responsibility.**

We think of active climate protection as our duty. We are making extensive investments to make the best possible use of the valuable resource wood, such as expanding our own recycling collection centres.





Product transparency in focus.

to.egger.link/epd

We prioritise responsibly using the valuable resource of wood. With externally verified environmental product declarations, we make the environmental impact of our products easy to determine and highlight our promise: More from wood.

A healthy home that you can rely on.

to.egger.link/healthy-living

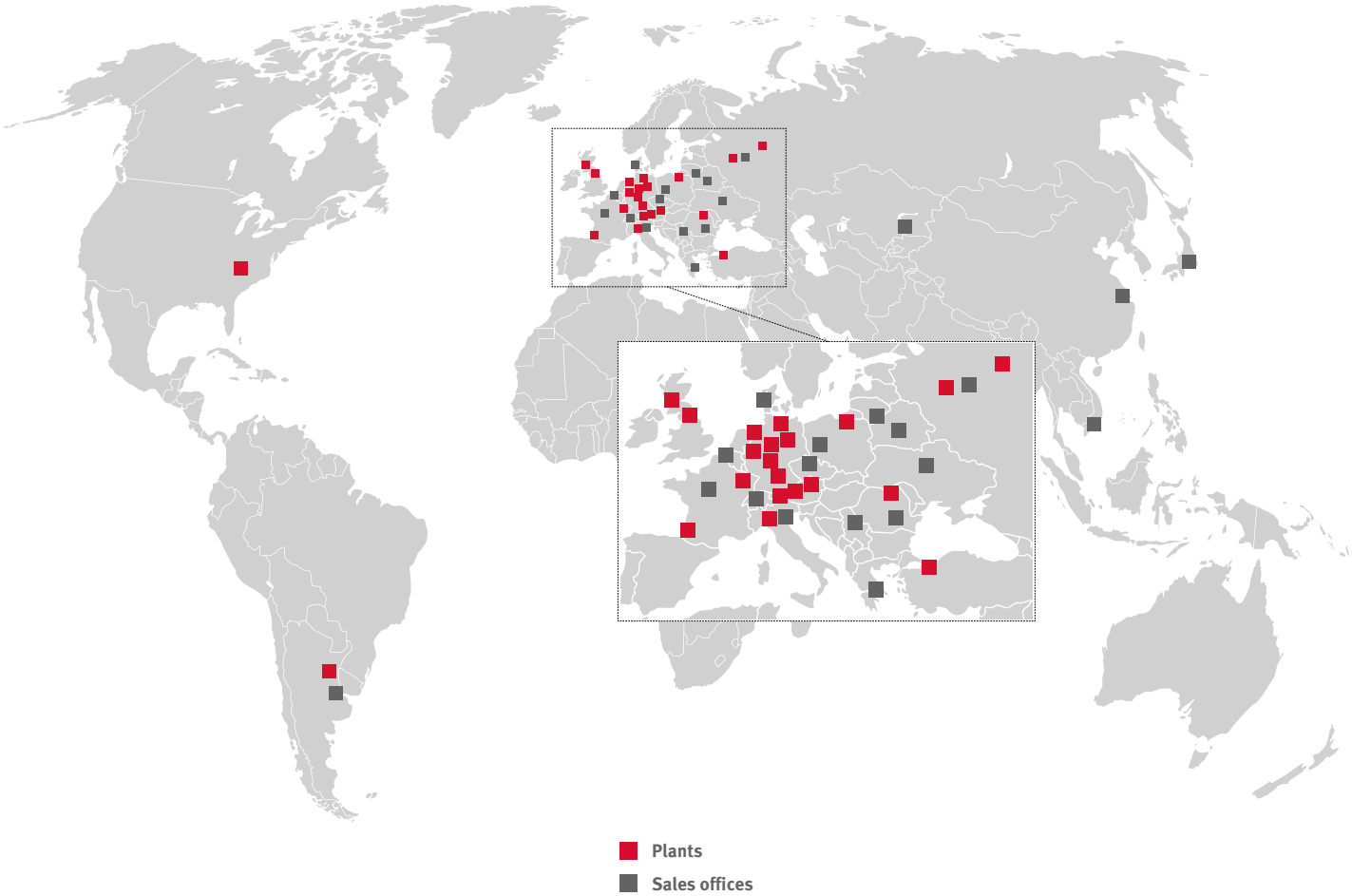
We are aware of the importance of indoor air quality for a healthy home. Our products are regularly tested by independent institutes to establish their suitability for “healthy living” and they fulfil strict international emission standards.

Born in Tyrol, **at home worldwide.**



St. Johann in Tirol **AT**

The EGGER Group is one of the leading international wood processing companies. Founded in 1961, it now produces at 22 locations and operates 19 sales offices worldwide. EGGER products are found in many areas of private and public life, including kitchens, bathrooms, offices, living rooms and bedrooms.





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